



Contract N00014-75-C-0694; NR-097-395

Interim Report

Heat and Momentum Transfer to Internal Turbulent Flow of Helium-Argon Mixtures in Circular Tubes

by Paul E. Pickett

CONVECTIVE HEAT TRANSFER FOR SHIP PROPULSION.

Dr. Donald M. McEligot Aerospace and Mechanical Engineering Department

3 January, 1978

Prepared for:

OFFICE OF NAVAL RESEARCH Code 1132p 800 N. Quincy Street Aclington, VA 22217

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REPORT DOCUMENTATION		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER 1248-6 a	1	3. RECIPIENT'S CATALOG NUMBER
	ADA 167390	
4. TITLE (and Subtitle)		5. TYPE OF REPORT & PERIOD COVERED
Heat and momentum transfer		Interim
turbulent flow of helium-ar	gon mixtures	6. PERFORMING ORG. REPORT NUMBER
in circular tubes		·
7. AUTHOR(a)		8. CONTRACT OR GRANT NUMBER(#)
Paul E. Pickett		N00014-75-C-0694
	,	
9. PERFORMING ORGANIZATION NAME AND ADDRESS		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS
Engineering Experiment Stat	ion	
University of Arizona		NR 0970-395
Tucson, Arizona 85721		12. REPORT DATE
Office of Naval Research		3 January 1978
Code 1132P		13. NUMBER OF PAGES
Arlington, Virginia 22217 14. MONITORING AGENCY NAME & ADDRESS(If differen	ton Controlling Office)	124
Office of Naval Research, R		
Bandolier Hall West	esident Kebres	Unclassified
University of New Mexico		15. DECLASSIFICATION/DOWNGRADING SCHEDULE
Albuquerque, NM 87131		
Unlimited		
17. DISTRIBUTION STATEMENT (of the abatract entered	in Block 20, if different from	n Report)
Unlimited		
18. SUPPLEMENTARY NOTES		
19. KEY WORDS (Continue on reverse side if necessary a	nd identify by block number)	
Heat Transfer For	ced Convection	Gas Turbine Cycles
	yton Cycles	Turbulence Structure
	t Exchangers	
	le Gas Mixture	? S
20. ABSTRACT (Continue on reverse eide it necessary and The results of an experiment		on of friction and heat
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Interim Report

HEAT AND MOMENTUM TRANSFER TO

INTERNAL, TURBULENT FLOW OF HELIUM-ARGON

MIXTURES IN CIRCULAR TUBES

bу

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Research Sponsored by

OFFICE OF NAVAL RESEARCH

ONR Contract Number NO0014-75-C-0694

ONR Contract Authority NR-0970-395

16 July 1976 Revised 3 January 1978

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ABSTRACT

The results of an experimental investigation of friction and heat transfer parameters for turbulent flow of helium-argon mixtures in smooth, electrically heated, circular tubes are presented. Experimental results are recompared to existing experimental correlations and to analytical results. Results of air and helium from the same experimental apparatus are included for comparison.

In this experiment helium-argon mixtures with molecular weights between 15.3 and 29.7 are used, This range resulted in Prandtl numbers between 0.42 and 0.49. Inlet Reynolds numbers range from 31200 to 102000, maximum wall temperatures from 392 to 828 K, maximum wall-to-bulk temperature ratios to 1.82, maximum wall heat flux values to 511 KW/m², and pressures from 469 to 967KPa.(4.7 to 9.7 atmospheres).

gases with Prandtl numbers of approximately 0.7, are compared to the measured friction and heat transfer results. Adiabatic friction factors and friction factors with heat addition are predicted within ±4 and ±10 percent, respectively. Nusselt numbers for fully developed, constant property conditions are predicted within ±5.0 percent. An empirical equation that correlates the helium-argon data within ±15 percent, and includes entrance and variable

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property effects is presented.

Using a recently developed technique that compares numerically calculated and measured constant property Nusselt numbers, turbulent Prandtl numbers in the wall region for helium-argon mixtures are determined. The validity of using these turbulent Prandtl numbers in a variable property numerical analysis is examined. The variation of turbulent Prandtl number with respect to Reynolds number and molecular Prandtl number is also inspected.

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NOMENCLATURE

```
exponent used to account for temperature variation
          of viscosity;
          array of system parameters;
a,,
          calibration constant for the laminar flow element;
          cross sectional area of tube;
          exponent used to account for temperature variation
Ъ,
          of conductivity;
в'.
          calibration constant for the laminar flow element;
          velocity of sound;
с,
          specific heat at constant pressure;
D,
          inside diameter;
Ε,
          voltage drop;
          gravitational constant;
g,
          dimensional conversion factor;
8,,
G,
          mass flow rate per unit area;
          heat transfer coefficient;
h,
          enthalpy per unit mass;
i,
          force constant in Lennard-Jones (6-12) potential;
k,
          thermal conductivity;
Κ,
          length between pressure taps in laminar flow
L,
          element;
l,
          mixing length;
          mass flow rate;
M.
          molal mass;
```

```
\Delta P,
          pressure drop;
Ρ,
          power;
          heat transfer rate;
q,
q',
          heat transfer rate per unit length;
q",
          heat flux;
          volume flow rate;
Q,
r,
          radius;
R,
          gas constant for a particular gas;
R',
          resistance per unit length;
R,
          universal gas constant;
T,
          temperature;
u,
          velocity in axial direction;
          axial distance from start of heating;
x,
          radial distance from wall;
у,
          array of measured values;
Υ,,
Z,
          a calculated quantity.
Greek symbols
          thermal diffusivity, K/c_{p}\rho;
α,
ε,
          force constant in Lennard-Jones potential;
          eddy diffusivity for heat;
ε,,
          eddy diffusivity for momentum;
\varepsilon_{\rm M},
          ratio of specific heats, c_p/c_v;
γ,
          von Karman constant
          0.4:
μ,
          absolute viscosity;
          kinematic viscosity;
ν,
```

```
ρ,
            density;
           variance or standard deviation;
σ,
τ,
           shear stress.
Non-dimensional parameters
           friction factor, 2g<sub>c</sub>ρτ<sub>w</sub>/G<sup>2</sup>;
f,
           Grashof number based on wall heat flux,
Gr,
            gD^4q_w''/(v^2\mu c_pT)_i;
M
           Mach number, j/c
Nu,
            Nusselt number, hD/K;
           Prandtl number, cpu/K;
Pr,
           heat flux parameter, q_w''/(Gc_{p,i}T_i);
           Reynolds number, GD/\mu;
Re,
           wall distance parameter, y(g_c \tau_w \rho)^{\frac{1}{2}}/v;
yt+
           empirical constant in van Driest mixing length
           model, 26.
Subscripts
Ъ,
           evaluated at bulk temperature;
cond,
           heat conduction;
           constant property condition;
cp,
DB,
           Dittus-Boelter;
           heat generation;
gen,
i,
           inlet; an index;
Max,
           maximum;
ref,
           reference;
           turbulent;
t,
VD,
           van Driest;
           wall;
Хe,
           xenon;
```

environment conditions.

INTRODUCTION

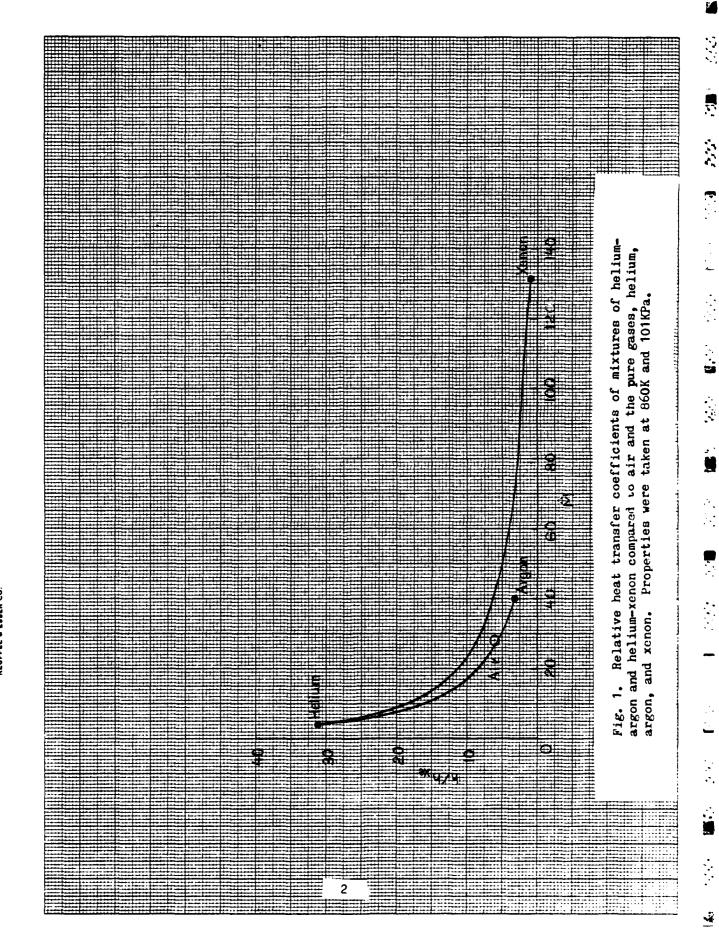
The closed Brayton cycle using inert gases as working fluids has been considered for use in many current applications. The Navy has investigated its use for undersea and surface ship propulsion. NASA has examined it for future space missions requiring relatively large amounts of electric power (100 ~ 500 Kw) [1,2,3,4]. Binary mixtures of helium and heavier inert gases, such as argon or xenon, have been considered as possible working fluids in these closed Brayton systems. The increase in density, due to the heavier inert gas, reduces the size of the compressor and turbine. The thermal conductivity of the binary mixture is lower than that of helium, thus causing an increase in the size of the heat exchangers. At an intermediate molecular weight an optimum can be attained.

Fig. 1 illustrates the relative heat transfer of helium-argon and helium-xenon mixtures compared to the pure gases and air. The relative heat transfer coefficients were calculated using the Dittus-Boelter type relation

$$h = 0.021 \text{ Re}^{0.8} \text{ Pr}^{0.4} (K/D)$$
 (1)

and were normalized with respect to the lowest value. The geometry and mass flux were kept constant. This resulted in a relative heat transfer coefficient of the form

$$h/h_{Xe} = (c_p \mu_{Xe}/c_{pXe} \mu)^{0.4} (K/K_{Xe})^{0.6}.$$
 (2)



All properties were taken at 860K and 101KPa. Vanco [4] performed a similar analysis, but kept the geometry and molal flow rate constant, which gave quite different curves. Examination of Fig. 1 shows why helium-xenon is the prime candidate for a working fluid in the closed Brayton cycle. Helium-argon has been investigated initially due to expense and convenience of experimental apparatus.

The purpose of this research was to determine, for turbulent flow in tubes, the momentum and heat transfer characteristics of helium-argon mixtures. No basic momentum and heat transfer experimental work for fluids with Prandtl numbers between 0.1 and 0.67 presently exists in the literature. Until recently, it was thought that no fluids existed in this Prandtl number range [5,6]. The mixtures of helium and heavier inert gases fill this void, having Prandtl numbers between 0.25 and 0.67. Fig. 2 shows the variation of molecular Prandtl number, Pr, as a function of molecular weight and temperature for helium-argon and helium-xenon [7]. It can be seen that the Prandtl number varies little with temperature.

Experimental correlations, such as equation 1, were developed using air (Pr = 0.7) and helium (Pr = 0.67). Extension of similar experimental correlations for calculating adiabatic friction factors, average friction factors with heat addition, Nusselt numbers at constant property

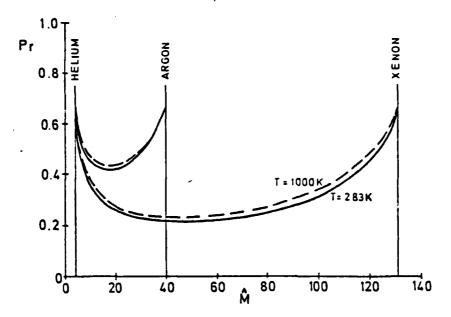


Fig. 2. Variation of Prandtl number with respect to molecular weight for helium-argon and helium-xenon.

conditions, and Nusselt numbers with variable property and thermal entry effects included were examined in this study using helium-argon mixtures. Mixtures at molecular weights of approximately 15 (Pr = 0.42), 27 (Pr = 0.46), and 30 (Pr = 0.49) were used. For comparison, experiments with air and helium were also performed. Experimental studies similar to this one, except using air, helium, or hydrogen include those by Perkins and Worsøe-Schmidt [8], McEligot and Magee [9], Taylor [10], and Dalle Donne and Bowditch [11].

In many analyses that predict turbulent heat transfer results, the value of the turbulent Prandtl number is needed [12]. The turbulent Prandtl number, Pr_{t} , is defined as the ratio of eddy diffusivity of momentum and eddy diffusivity of heat, $\epsilon_{\text{M}}/\epsilon_{\text{H}}$. The eddy diffusivities are defined by the transport relationships,

$$\tau/\rho = (v + \varepsilon_{M}) \frac{\partial u}{\partial y}$$

$$q''/\rho c_{D} = -(\alpha + \varepsilon_{H}) \frac{\partial T}{\partial y}$$
(3)

and are used to account for the additional momentum and heat transport caused by turbulent mixing.

Much work has been done, both analytical and experimental, to develop methods to predict Pr_t . As of yet, no generally accepted method exists. Reynolds [13] examined more than thirty ways that have been developed to determine Pr_t . For more background information his review can be consulted. Quarmby and Quirk [14] demonstrated the wide

range of Pr_t values that are predicted by different analyses and measured data. For air and other common gases, they showed that different methods predict Pr_t near the wall from 0.5 to infinity.

Due to large uncertainties [15], experimental measurements haven't clarified the discrepancies. The measurements have indicated that Pr_t is a function of Pr, position in the flow, and turbulence intensity [13]. It has been generally observed that Pr_t increases as the wall is approached, and that the relationship between Pr_t and Pr is [12,13]

$$Pr_{r} \leq 1$$
 for $Pr \geq 1$ unless $Pr \sim 1$. (4)

A recent technique, developed by McEligot, Pickett, and Taylor [16], determines \Pr_t in the wall region by comparing the experimentally measured and numerically calculated axial variation of Nusselt number. The Nusselt numbers are calculated for the constant properties condition, and the measured Nusselt numbers are extrapolated to a constant properties condition. The technique was used in this investigation to determine \Pr_t in the wall region for mixtures of helium-argon. By comparing \Pr_t for helium-argon mixtures with results for air [16], the variation of \Pr_t as a function of \Pr was examined. The variation of \Pr_t as a function of Reynolds number was also examined.

Relatively high heating rates could possibly occur

in the heater tubes of the closed Brayton cycle. These high heating rates cause significant variation of properties, and the constant properties idealization becomes invalid. To calculate bulk Nusselt numbers of heliumargon mixtures at these conditions, the Prt determined for constant properties was used in a numerical analysis in which the properties were allowed to vary. To validate using Prt determined for constant property conditions in a variable properties analysis, calculated and measured bulk Nusselt numbers were compared. By examining this comparison, the possibility that the helium and argon had separated, due to the Soret effect [17], was examined.

GAS PROPERTIES

The properties needed for this study were the compressibility, viscosity, thermal conductivity, specific heat, enthalpy, speed of sound, and gas constant. The properties of air have been studied extensively, and tables listing these properties are readily available. The <u>Tables of the Thermal Properties of Gases</u> [18] were used in this investigation. The properties of helium and helium-argon mixtures were calculated theoretically. For all of the gases, the viscosity and thermal conductivity were assumed to be independent of pressure.

The helium and helium-argon mixtures were assumed to be ideal gases, thus making the compressibility equal to a constant value of one. This is a reasonable assumption for the range of pressures (101.3 - 967.3KPa) and temperatures (294 - 828°K) used in this experiment. Since helium and argon are monatomic, and the temperatures used in this study were not too great, the equation [19]

$$c_{p} = (5/2) R$$
 (5)

was used to calculate the specific heat. The specific heat was assumed to be constant, and the gas constant was calculated from the relation

$$R = R/\hat{M}. \tag{6}$$

Using the ideal gas and constant specific heat assumptions, simple equations for the enthalpy and speed of sound can

be derived [20]

$$i = c_p (T - T_{ref})$$
 (7)

$$c = \sqrt{\gamma R T} = \sqrt{5/3 R T}$$
 (8)

 T_{ref} is an arbitrary reference temperature. From the assumptions already mentioned, the ratio of specific heats, γ , becomes a constant value of 5/3.

The viscosity and thermal conductivity of the helium and helium-argon mixtures were calculated using the Lennard-Jones (6-12) potential in the Chapman-Enskog kinetic theory [17]. The predicted properties were compared with experimental measurements.

The force constants, ε/k and σ, suggested by Hirschfelder, Curtiss and Bird [17] were tried originally. The predicted properties were compared with the experimental values only for the range of temperatures used in this study. The predicted helium viscosities were five percent below the experimental measurements of Dawe and Smith [21] and Kalelkar and Kestin [22]. The predicted thermal conductivities of helium agreed within one percent of the measurements by Saxena and Saxena [23], but were five percent below the values calculated from experimental viscosity measurements of Kalelkar and Kestin [22]. The predicted viscosities of helium-argon mixtures at 870°K were three to five percent below the measured values of Kalelkar and Kestin [22]. The predicted thermal conductivities of helium-argon mixtures at 790°K were five to

nine percent below the measured values of the Thermophysical Properties Research Center [24], and the measured values of von Ubisch repeated by Gandhi and Saxena [25].

In an attempt to get better agreement between predicted and measured values, force constants suggested by DiPippo and Kestin [26] were tried. With these force constants, the predicted viscosities of both helium and helium-argon agreed within one percent of the measured values mentioned in the previous paragraph. The predicted thermal conductivities of helium agreed within one percent of the values of Kalelkar and Kestin [22], but were five percent above the measurements of Saxena and Saxena [23]. The predicted thermal conductivities of helium-argon were essentially unchanged. Since the agreement between the predicted and measured viscosities was improved, and the agreement between the predicted and measured thermal conductivities remained approximately the same, the force constants suggested by DiPippo and Kestin [26] were used. The calculated properties of helium and the helium-argon mixtures used in this investigation are listed in Appendix A.

The properties were inserted in tabular form in the numerical programs that reduced the experimental friction and heat transfer measurements. In the numerical program used to predict heat transfer results, the properties were inserted in equation form. The ideal gas law was used, the specific heat was assumed constant, and the variation

of viscosity and thermal conductivity with temperature was accounted for with the following relations.

$$\mu/\mu_{\text{ref}} = (T/T_{\text{ref}})^a \tag{9}$$

$$K/K_{ref} = (T/T_{ref})^b$$
 (10)

As discussed by McEligot, Taylor, and Durst [7], the exponent "a" ranges from 0.7 to 0.8, and the exponent "b" ranges from 0.7 to 0.75 for the inert gases and their mixtures. The exponents, "a" and "b", of air for the range of temperatures in this study are 0.67 and 0.81, respectively. Thus, the viscosity and thermal conductivity of air, helium, and helium-argon vary with temperature in approximately the same manner.

For the present study the following values of the exponents were used for the mixtures:

at
$$\hat{M} = 15.83$$
, $a = 0.745$ and $b = 0.718$

at
$$\hat{M} = 27.53$$
, $a = 0.772$ and $b = 0.741$.

EXPERIMENTAL APPARATUS AND PROCEDURE

The experimental apparatus, arrangement, and procedure was similar to that used by Perkins, Schade, and McEligot [27]. Only differences in the two experiments will be noted here. Instead of a square duct, a circular tube made of Hastelloy-X was used as a test section. The tube had an inside diameter of 0.312 cm. and a wall thickness of 0.056 cm. The test section consisted of a heated section 98 diameters in length preceded by an unheated section 92 diameters in length. The unheated section ensured that the velocity profile was fully developed at the inlet of the heated section. For attachment of the a.c. power cables, stainless steel electrodes were brazed at the upper and lower ends of the heated section. Two pressure taps were used. One was located in the lower electrode and the other 8.0 diameters below the upper electrode. Sixteen premium grade chromel-alumel thermocouples (0.013 cm. diameter) were spot welded to the heated section of the tube using the parallel junction suggested by Moen [28].

In addition to the power supply used by Perkins et al. [27], an a.c. Lincoln welder was used in order to reach the high temperatures at the larger Reynolds numbers used in this experiment. To measure the higher flow rates, the positive displacement meter was replaced by a Meriam

laminar flow element. The latter was calibrated to measure the flow rate within -1.5 percent. Heise gages, inclined water manometers, and vertical mercury or water manometers were used to measure static pressure and pressure drop.

A vacuum external environment was not used in this experiment. The test section was completely enclosed with a heat shield that restricted the convective air currents and helped stabilize the heat loss from the tube to the environment.

The experimental procedure was slightly different than that used by Perkins et al. [27]. The "radiating thermocouple conduction error", discussed by Hess [29], was not exactly appropriate since the test section was surrounded by air at atmospheric pressure. Instead a correlation for natural convection from small wires was introduced, in addition to radiation, as detailed in Appendix E. The heat loss from the tube to the environment was determined using the method described by Campbell and Perkins [30].

To reduce the heat transfer data the same computer program that was used by Perkins et al. [27], was employed in this study, but was modified for use with a circular tube. The basics of this computer program are described

in other reports [30,31,32]. Table 1 summarizes the range of variables covered in this investigation. A more detailed discussion of the experiment is contained in Appendix B. A list of the experimental data is contained Appendix D.

TABLE 1 .

Rang	e	0	E	V	а	r	i	a	ь	1	e	s		i	n
	ъ.		_		_				_	_	_		_	_	_

	the Present Exper	iment	
	Air	Helium	Helium-Argon
Experimental runs	25	4	28
Molecular weight	28.97	4.003	15.30 - 29.70
Inlet bulk Reynolds number	32,900 - 100,000	30,200	31,200 - 102,000
Exit bulk Reynolds number	19900 - 89000	18,400 - 26,600	17,000 - 68,000
Inlet bulk Prandtl number	0.719	0.667	0.419 - 0.486
Exit bulk Prandtl number	0.682 - 0,708	0.667	0.426 - 0.495
Maximum T _w /T _b	1.90	1.75	1.82
Maximum T _w (°K)	817	789	828
Maximum q ⁺	0.0027	0.0027	0.0032
Maximum Gr/Re _i 2	8.90×10^{-5}	4.84×10^{-5}	3.22×10^{-3}
Maximum Mach number	0.26	0.25	0.33
x/D for local bulk Nusselt	2.1 - 82.0	2.1 - 82.0	2.1 - 82.0

EXPERIMENTAL RESULTS

Friction Results

Adiabatic friction factors were measured before each series of heated runs. These were compared to other researcher's results, and were also used as a check of the pressure, mixture molecular weight, and flow rate measurements. The method described by Shapiro [33] was used to calculate the adiabatic friction factors. The measured friction factors were compared to the experimental correlation of Drew, Koo, and McAdams [34],

$$f = 0.0014 + 0.125 Re^{-0.32}$$
 (11)

This correlation is for turbulent flow in tubes, and was used because of its simplicity and close agreement with the Kármán-Nikuradse relation. Fig. 3 shows the measured friction factor divided by that calculated from equation (11) plotted as a function of Reynolds number. Air and helium data points are included for comparison. All the measured friction factors are within ±4.0 percent of equation (11), and 76 percent are within ±2.0 percent.

Since only two pressure taps were used, local friction factors could not be determined for experiments with heat addition. Average friction factors were determined in the manner of Humble, Lowdermilk, and Desmon [35]. The average friction factors were compared to an experimental correlation suggested by Taylor [36]. This correlation is for

turbulent flow in tubes with heat addition.

 $f = (0.0014 + 0.125 \text{ Re}_w^{-0.32}) (T_w/T_b)^{-0.5} \qquad (12)$ This relation is similar to equation (11), but the bulk Reynolds number is replaced by the modified wall Reynolds number. The term $(T_w/T_b)^{-0.5}$ is included to account for variation of properties with temperature. Equation (12) was used by Taylor to correlate average friction coefficients measured by several different people. It predicted most of the data within ± 10 percent.

Fig. 4 shows the average friction factors with heat addition as measured in this investigation. The friction coefficients are divided by equation (12) and plotted as a function of modified wall Reynolds number. Again, helium and air are included for comparison. All of the data is predicted to within ± 10 percent by equation (12) and 84 percent is predicted to within ± 4.0 percent.

Heat Transfer Results

To determine the effects of the lower helium-argon Prandtl number on the heat transfer results, the variation of properties with temperature, and the entrance effects were minimized. The entrance effects were minimized by considering primarily the results at which fully developed conditions existed (x/D>20). A method described by Malina and Sparrow [37] was used to approach the constant properties idealization.

For the method described by Malina and Sparrow, a

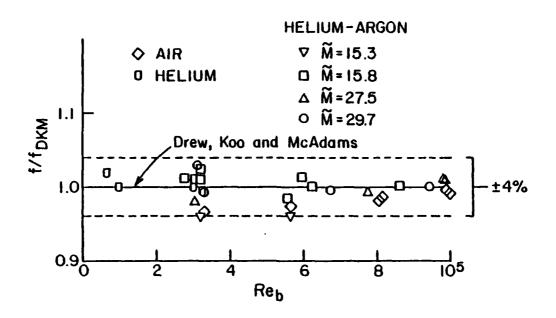


Figure 3. Comparison of Adiabatic Friction Factors to Drew, Koo and McAdams Correlation for Air, Helium and Helium-Argon Mixtures.

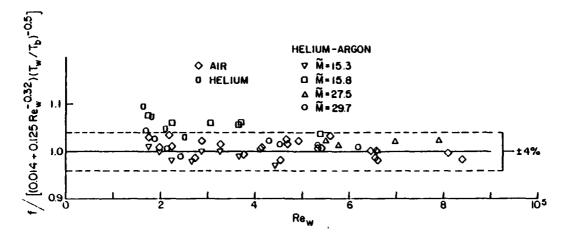


Figure 4 Comparison of Average Friction Factors to Taylor Variable Properties Correlation for Air, Helium and Helium-Argon Mixtures.

fixed inlet Reynolds number is maintained while the wallto-bulk temperature difference is varied. At a particular
axial location, the ratio of experimentally determined
bulk Nusselt number to a Dittus-Boelter type correlation
is plotted as a function of the difference between wall
and bulk temperature. Extrapolation to a difference of
zero between the wall and bulk temperature gives a ratio
that can be directly used to calculate a constant property
Nusselt number, Nucp. Since the ratio of bulk Nusselt
number to a Dittus-Boelter type correlation partially
eliminates any effects caused by small deviations of the
Reynolds number, these deviations should be kept as small
as possible.

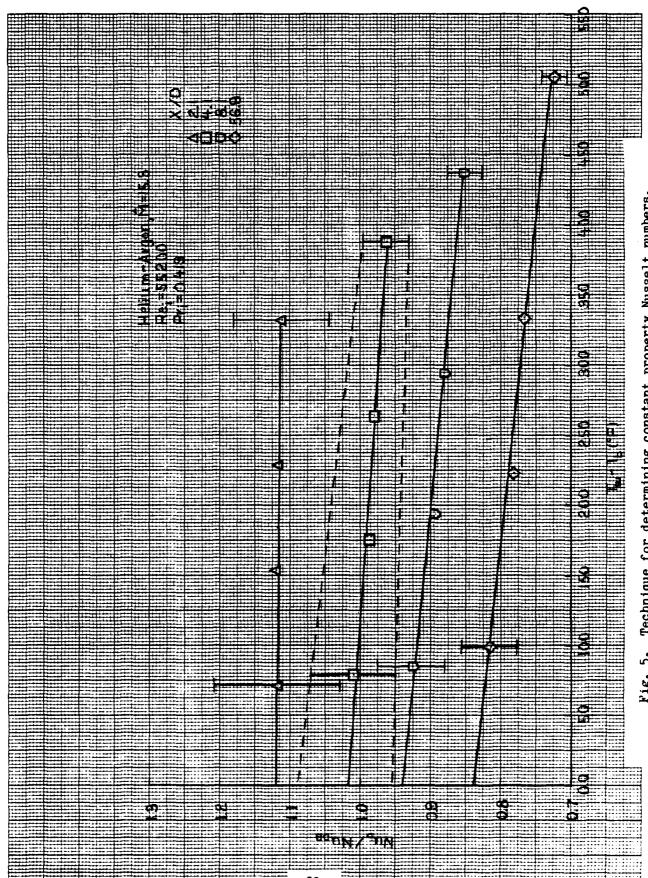
The procedure described in the previous paragraph is demonstrated in Fig. 5 for a helium-argon mixture with a molecular weight of 15.30, inlet Reynolds number of 55200, and inlet Prandtl number of 0.419. Extrapolation for four different axial locations is shown. For this investigation the Dittus-Boelter type correlation used was (equation 1 rearranged)

$$Nu_{DR} = 0.021 \text{ Re}^{0.8} \text{Pr}^{0.4}$$
. (13)

For a sequence of runs at a nominal inlet Reynolds number, all individual runs had inlet Reynolds numbers within 1.8 percent of the nominal value.

The dashed lines in Fig. 5 show how the error in the constant property Nusselt number was estimated. This

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Technique for determining constant property Nusselt numbers. Fig. 5.

technique was used by Reynolds, Swearingen, and McEligot [38]. The error in this investigation varied from ±9 percent at small x/D to ±5.4 percent at large x/D. The dominant uncertainty in the Nusselt number is due to uncertainty in the wall-to-bulk temperature difference.

This difference is small in the entrance region, thus causing a large error in the Nusselt number. At large x/D, the flow is fully developed and the wall-to-bulk temperature difference is relatively constant. The error in the Nusselt number becomes a minimum, and then increases with increasing x/D due to greater uncertainty in the bulk temperature. Appendix C describes the method used for calculating error in the measured Nusselt number.

For fully developed conditions (x/D>20), with air or helium as the experimental fluid, the ratio $\mathrm{Nu_{cp}/Nu_{DB}}$ varied from 0.94 to 1.00. No dependence on Reynolds number was noticed for the Reynolds number range used in this experiment. For fully developed conditions, with heliumargon mixtures as the experimental fluid, the ratio $\mathrm{Nu_{cp}/Nu_{DB}}$ varied from 0.83 to 0.93. For a heliumargon mixture at a molecular weight of 15.30, inlet Reynolds number of 55200, and x/D value of 56.9, Fig. 5 shows the ratio $\mathrm{Nu_{cp}/Nu_{DB}}$ to be approximately 0.84. From these results, it was determined that the Dittus-Boelter type equation (equation 13) did not predict correct Nusselt numbers for

the Prandtl number range between 0.42 and 0.50.

S

A correlation suggested by Kays [39] predicted the constant property Nusselt numbers of the helium-argon mixtures within ± 6.0 percent.

$$Nu = 0.022 Re^{0.8} Pr^{0.6}$$
 (14)

This equation was recommended for fluids with Prandtl numbers between 0.5 and 1.0, constant properties, a constant heat flux boundary condition, and fully developed turbulent flow. If the coefficient of this equation is changed to 0.021, and the Prandtl number exponent adjusted so that approximately equivalent results are obtained, the resulting equation is

$$Nu = 0.021 Re^{0.8} Pr^{0.55}. (15)$$

This equation shows that the exponent of the Prandtl number in equation (13) should be changed from 0.4 to 0.55 in order to accurately predict the constant property Nusselt numbers of the helium-argon mixtures. Fig. 6 shows the constant property Nusselt number divided by equation (15) plotted as a function of Prandtl number for the mixtures. Results are plotted for three Prandtl numbers, four Reynolds numbers, and axial positions at which the flow was fully developed. From the figure it can be seen that equation (15) predicts the constant property Nusselt numbers within ±5.0 percent. At a Reynolds number of 32000, a small effect of the Prandtl number varying between 0.419 and 0.486 can be noticed.

A dependence on Reynolds number was observed for the

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(C)	constant property Nusselt numbers ditions of helium-argon mixtures.	
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helium-argon mixtures. Since the effect on the constant property Nusselt number was about equivalent to the error in the constant property Nusselt number, only general trends can be discussed. Two trends were observed (Fig. 6). For a particular Prandtl number the ratio of Nuc divided by equation (15) decreased as the Reynolds number increased, and this effect became more pronounced as the Prandtl number decreased.

To account for the variation of properties and entrance effects in this investigation, the correction factors suggested by Magee [40] were used.

$$[(T_{w}/T_{b})^{-0.4} + 0.6D/x]$$
 (16)

The term $(T_w/T_b)^{-0.4}$ accounts for the variation of properties, and the term 0.6D/x accounts for the entrance effects. If these correction factors are applied to equation (13), the resulting equation is

 $Nu_b = 0.021 \text{ Re}_b^{0.8} \text{ Pr}_b^{0.4} [(T_w/T_b)^{-0.4} + 0.6D/x].$ (17) For x/D between 2.1 and 81.6 this equation predicted all of the present measured Nusselt numbers for air and helium within ±15 percent and 97 percent of the Nusselt numbers within ±10 percent.

If the correction factors (16) are applied to equation (15) the resulting relation is

 $Nu_b = 0.021 \text{ Re}_b^{0.8} \text{ Pr}_b^{0.55} [(T_w/T_b)^{-0.4} + 0.6D/x].$ (18) This equation predicted the helium-argon Nusselt numbers in the fully developed region within ±13 percent, but underpredicted the Nusselt numbers in the entrance region by as much as 22 percent. To have the same type of accuracy with the helium-argon data that was obtained with the air and helium data changes to the correlation were necessary.

As previously discussed, the transport properties of helium-argon vary with temperature in approximately the same manner as those of air and helium. For this reason the term $(T_w/T_b)^{-0.4}$ was retained as a reasonably accurate correction factor for the variation of properties. Kays [39] discusses the effect of different Prandtl numbers in the thermal entrance region of circular tubes. He shows that as the Prandtl number decreases, the effect of the entrance region on the Nusselt number is more pronounced. Because of this, the coefficient in the term 0.6D/x of equation (18) was changed. Since helium-argon has a lower Prandtl number than air, one would expect the coefficient to have a larger value than 0.6. Different values for the coefficient of the entrance effects term were used in equation (18), and compared to the experimentally determined bulk Nusselt numbers of helium-argon. From this comparison it was determined that a value of 0.85 worked best for the coefficient of the entrance effects term. The complete correlation, accounting for entrance effects and variation of properties is

 $Nu_b = 0.021 \text{ Re}_b^{0.8} \text{ Pr}_b^{0.55} [(T_w/T_b)^{-0.4} + 0.85D/x]. (19)$ For x/D between 2.1 and 81.6 this equation predicted all of the measured bulk Nusselt numbers for helium-argon within ± 15 percent and 92 percent within ± 10 percent.

Measured bulk Nusselt numbers divided by equation (19) are plotted on Fig. 7 as a function of x/D. For clarity, only results from four helium-argon experimental runs were plotted. The data plotted are from experimental runs that include the complete range of experimental variables for the helium-argon mixtures. The greatest difference between the experimental data and equation (19) occurred at high heating rates in the x/D range between 4.0 and 16.0. In this range equation (19) underpredicted the measured Nusselt numbers by 5 to 15 percent.

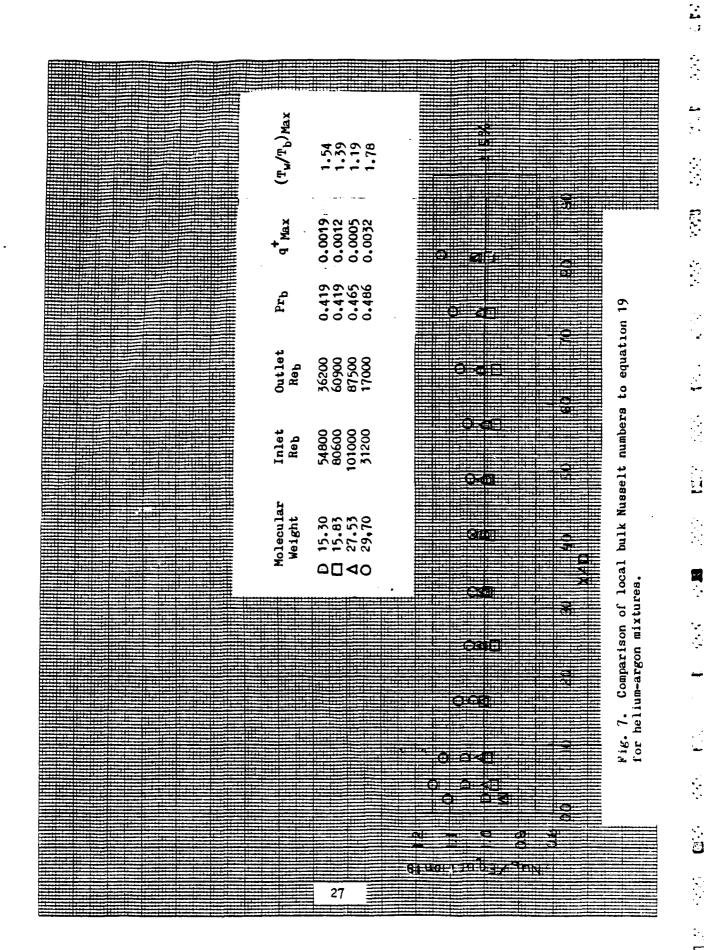
Few correlations for gases with Prandtl numbers between 0.1 and 0.67 presently exist in the literature. Sleicher and Rouse [41] suggest a correlation for Prandtl numbers between 0.1 and 10^5 , and Reynolds numbers between 10^4 and 10^6 . The correlation is for fully developed conditions, and accounts for property variation.

$$Nu_b = 5 + 0.015 Re_f^m Pr_w^n$$

$$m = 0.88 - 0.24/(4 + Pr_w)$$

$$n = 1/3 + 0.5 exp(-0.6 Pr_w)$$
(20)

For the helium-argon mixtures, this equation predicted Nusselt numbers that were 15 to 40 percent lower than the Nusselt numbers measured in the fully developed region of this investigation. Equation (19) correlated the data more accurately.



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NUMERICAL ANALYSIS

Procedure for Determining the Turbulent Prandtl Number

To determine Prt for helium-argon mixtures, the numerical method of Bankston and McEligot [42] was used in conjunction with the technique developed by McEligot, Pickett, and Taylor [16]. The numerical method uses finite control volume approximations. It was developed to solve the coupled, partial differential, axisymmetric, boundary layer equations; but can also be used for constant property conditions which uncouples the boundary layer equations. The boundary conditions are the no-slip and impermeable-wall conditions, the inlet conditions, and the wall heat flux.

The technique of McEligot et al. [16] uses the axial variation of the Nusselt number to determine \Pr_t in the wall region. By examination of the simplified energy equation,

$$u \frac{\partial T}{\partial x} = 1/r \frac{\partial}{\partial r} [r(\alpha + \epsilon_{M}/Pr_{t}) \frac{\partial T}{\partial r}]$$
 (21)

they showed that the functional dependence of the Nusselt number is

$$Nu = Nu \{x, u(r), \varepsilon_{M}(r), Pr_{r}\}.$$
 (22)

The energy equation was simplified from the general form by using the following assumptions: the axisymmetric boundary layer approximations, hydrodynamic fully developed flow, steady flow at low velocities, and constant fluid

properties. By using one of the semi-empirical relationships for $\varepsilon_{\mathrm{M}}(r)$ to determine the velocity profile, $\mathrm{u}(r)$, they obtained the result $\mathrm{Nu} = \mathrm{Nu} \left\{ \mathrm{x,Pr}_{\mathrm{t}} \right\}$. They inverted this relationship to obtain $\mathrm{Pr}_{\mathrm{t}} = \mathrm{Pr}_{\mathrm{t}} \left\{ \mathrm{Nu}(\mathrm{x}) \right\}$. If Pr_{t} is considered one-dimensional, comparison of experimental measurements of $\mathrm{Nu}(\mathrm{x})$ with calculated values of $\mathrm{Nu}(\mathrm{x})$ can be used to determine $\mathrm{Pr}_{\mathrm{t}}(r)$. McEligot et al. [16] pointed out that direct inversion would be difficult, and iterative use of the numerical procedure described in the previous paragraph was used. The radial variation of the turbulent Prandtl number was assumed to be

$$P_r = Pr_{t,w} + \frac{d(Pr_t)}{d(y/r_w)} (y/r_w).$$
 (23)

The results of McEligot et al. [16] showed that a change of Pr_t in the wall region from 1 to $\frac{1}{2}$ caused changes of 30 to 45 percent in Nu(x), whereas a change of Pr_t in the core only caused small changes. For air at a Reynolds number of 44500 and a Prandtl number of 0.72 they determined that

$$Pr_{t,w} = 0.9 + 0.1 \text{ and } \frac{d(Pr_t)}{d(y/r_w)} = 0.$$
 (24)

The typical errors of the experimentally measured Nusselt numbers did not allow calculation of $\frac{d(Pr_t)}{d(y/r_w)}.$

To determine $\epsilon_{M}(r)$ in this investigation, the van Driest mixing length model [43] was used in conjunction with the

Reichardt middle law [54].

$$\ell_{VD} = \kappa y \left[1 - \exp(-y^{+}/y_{\ell}^{+})\right]$$

$$\epsilon_{VD} = \ell_{VD}^{2} \frac{\partial u}{\partial y} \text{ and } \epsilon_{M} = \epsilon_{VD}. \quad (2 - \frac{y}{r_{W}}) \quad [1 + 2(\frac{r^{2}}{r_{W}})]/6 \quad (25)$$

The values of κ and y_{ℓ}^{+} were 0.4 and 26, respectively. With these constants, the predicted friction factors agreed within one percent of equation (11) for the range of Reynolds numbers used in this study. In this study, as in the study by McEligot et al. [16], the errors in the experimentally measured Nusselt numbers did not allow calculation of $\frac{d(Pr_t)}{d(y/r_t)}$. The inlet Reynolds number, inlet Prandtl number, constant properties condition, wall heat flux variation, and different values of Pr, were used as input to the numerical procedure. For the first three diameters, the experimental axial wall heat flux variation resembled an exponential approach to a constant value as x increased. For the remaining length, the wall heat flux was constant within two percent. The same axial variation of wall heat flux was used for all of the constant property numerical calculations.

From the numerical analysis the axial variation of $\mathrm{Nu_{cp}}$ was calculated. By comparing graphs of the experimentally measured $\mathrm{Nu_{cp}}$ and the calculated Nu (examples in cp) Fig. 8), $\mathrm{Pr_{t,w}}$ for helium-argon mixtures was determined. The variation of $\mathrm{Pr_{t,w}}$ with respect to Reynolds number was examined by comparing $\mathrm{Nu_{cp}}$ at different Reynolds numbers,

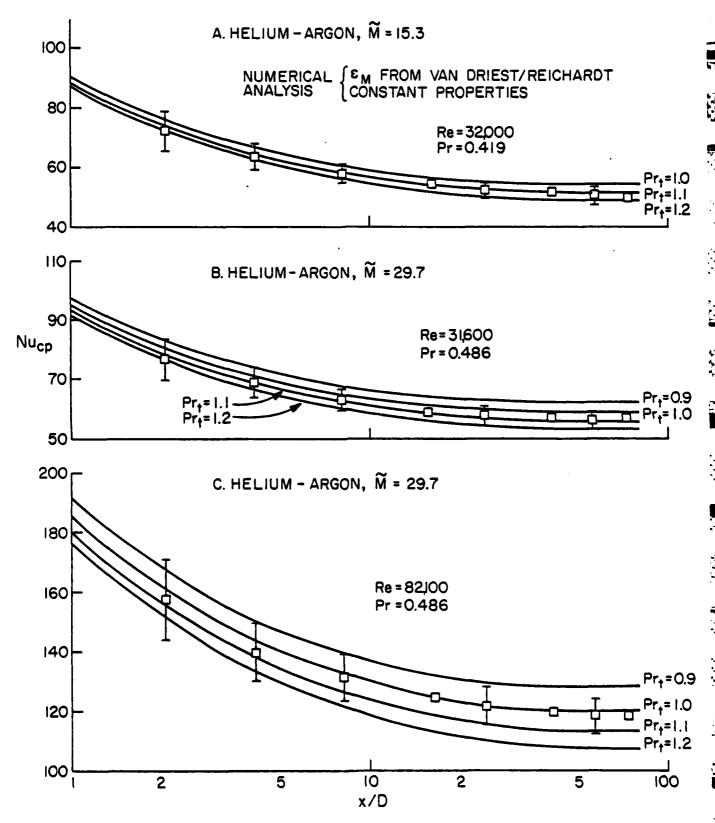


Figure 8. Examples of the Comparisons Between Measured Nu $_{\rm CD}$ (x) and Predicted Nu $_{\rm CD}$ (x) as Used to Deduce Pr $_{\rm tw}$ for Constant Properties.

but the same Prandtl number. The variation of $\Pr_{t,w}$ with respect to Prandtl number was examined by comparing Nu_{cp} at different Prandtl numbers, but the same Reynolds number.

Procedure for Studying High Heating Rates

As mentioned in the Introduction, relatively high heating rates could possibly occur in the heater tubes of the closed Brayton cycle. To calculate Nu, for heliumargon mixtures at these high heating rates, the numerical method of Bankston and McEligot [42], discussed in the previous section, was used. Properties were allowed to vary, and the relations (9,10) discussed in the Gas Properties section were used. The simple van Driest/Reichardt model eqn. (25), and Pr_{t.w} determined for helium-argon at constant property conditions were incorporated. No radial variation of Pr was included, thus, Pr = Pr t.w. The axial variation of wall heat flux was similar to the one used for the constant property calculations, but was modified slightly for each experimental run to agree with the wall heat flux variation determined from the experimental measurements.

The axial variation of measured Nu_{b} from two heliumargon experimental runs was compared to the calculated axial variation of Nu_{b} . From a series of runs with approximately equivalent inlet Reynolds and Prandtl numbers, the runs with the highest and lowest heating rate were

chosen. Since the Prt used was for constant properties, one would expect agreement of measured and calculated Nub at the low heating rate. If the measured and calculated Nub at the high heating rate agreed, this would validate the use of Prt determined from constant property conditions for conditions in which properties varied significantly. If the results at the high heating rate did not agree, this might indicate that either, Prt determined for constant properties couldnot be used for variable property conditions, or that some other phenomenon, such as the Soret effect, was acting.

Turbulent Prandtl Number Results and Discussion

Fig. 8 illustrates examples of the comparisons between measured $\mathrm{Nu_{cp}}$ and calculated $\mathrm{Nu_{cp}}$ used to determine $\mathrm{Pr_{t,w}}$. Examples for three Reynolds numbers and two Prandtl numbers are shown. Curves of the calculated $\mathrm{Nu_{cp}}$ are included at four different $\mathrm{Pr_{t}}$ (0.9,1.0,1.1,1.2). Brackets indicating the experimental error of the measured $\mathrm{Nu_{cp}}$ are also included. Because of the large error in the immediate thermal entry, only results for x/D greater than eight were used to determine $\mathrm{Pr_{t,w}}$.

Fig. 8a shows the measured and calculated $\mathrm{Nu}_{\mathrm{cp}}$ for a helium-argon mixture with a molecular weight of 15.30, Prandtl number of 0.419, and Reynolds number of 32000. By examining results of similar graphs, $\mathrm{Pr}_{\mathrm{t,w}}$ was determined to be 1.1 \pm 0.1 for helium-argon mixtures with molecular

weights of approximately 15, Prandtl numbers of 0.42, and Reynolds numbers between 32000 and 55200. The measured and calculated $Nu_{\rm CP}$ are shown in Fig. 8b and 8c for a heliumargon mixture at a molecular weight of 29.70, Prandtl number of 0.486, and Reynolds numbers of 31600 and 82100. From results of similar graphs, $Pr_{\rm t,w}$ was determined to be 1.0 \pm 0.1 for heliumargon mixtures with molecular weights between 27 and 30, Prandtl numbers between 0.46 and 0.49, and Reynolds numbers between 31600 and 102000.

The effect of Reynolds number on $Pr_{t,w}$ can be examined qualitatively using the results in Fig. 8b and 8c. These results are for the same Prandtl number (Pr = 0.486), but Reynolds numbers of 31600 and 82100. For x/D greater than eight, and at the low Reynolds number, the measured Nu_{cp} are slightly below the calculated Nu_{cp} for a $Pr_{t,w}$ of 1.0. At the high Reynolds number and same axial length, the measured Nu_{cp} are slightly above the calculated Nu_{cp} for a $Pr_{t,w}$ of 1.0. For the stated conditions, it appears that $Pr_{t,w}$ has a weak dependence on Reynolds number, and decreases slightly as the Reynolds number increases.

The effect of molecular Prandtl number on Pr_{t,w} can be examined using the results from Fig. 8a and 8c summarized in Table 2. The results (24) of McEligot, Pickett and Taylor [16] for air may also be used since the mixture results appear to show that Pr_{t,w} varies only slightly with Reynolds number. Table 2. Variation of Pr_{t,w} with respect to Prandtl number.

Gas	Molecular Weight	Prandtl Number	Pr _{t,w}	Reynolds Number
Helium-argon	15.30	0.419	1.1 ± 0.1	32000
Helium-argon	29.70	0.486	1.0 ± 0.1	31600
Air	28.97	0.72	0.9 ± 0.1	44500

For the range of Prandtl numbers in Table 2, Pr_{t,w} has a relatively strong dependence on Prandtl number and decreases as Prandtl number increases. This dependence agrees with that (equation 4) noted by Reynolds [13].

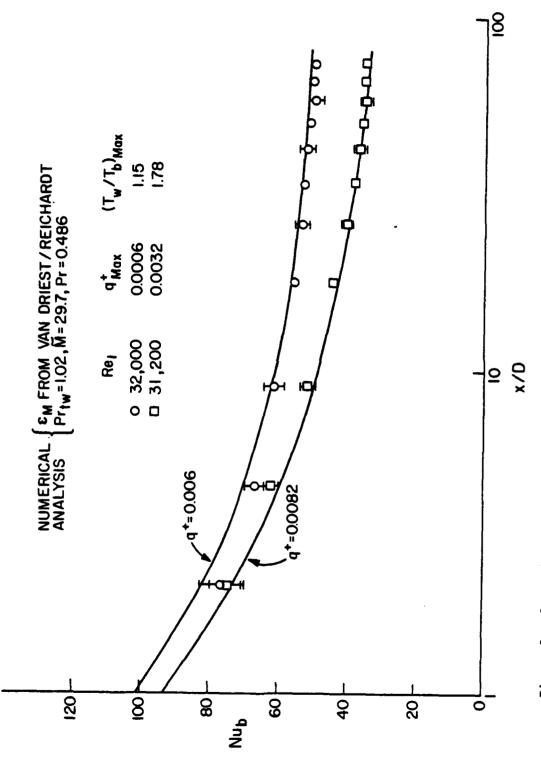
High Heating Rate Results and Discussion

Fig. 9 shows the results of the measured and calculated axial variation of Nu_h for the two experimental runs that were investigated. The two runs were for a helium-argon mixture at a molecular weight of 29.70, inlet Prandtl number of 0.486, inlet Reynolds numbers of 32000 and 31200, and maximum heating rates of $q^+ = 0.0006$ and $q^+ = 0.0032$. Since at a Pr_t value of 1.0, the measured Nu_{cn} in Fig. 8b were slightly below the calculated Nu_{cp} , a Pr_{t} value of 1.02 was used. The constants, "a" and "b" in equations (9) and (10) were 0.772 and 0.741, respectively. For both heating rates, the calculated axial variation of Nu_h in Fig. 9 agreed with the measured axial variation of Nu_h , within the accuracy of the measured values. From this example, it appears that Pr determined from constant property results can be used to calculate Nu, for variable property conditions with heating rates up to, $q^+ = 0.0032$.

At high heating rates a large temperature gradient exists from the wall to the centerline of the tube. At

sufficiently high heating rates, the possibility of separation of the helium and argon due to the Soret effect arises. If separation did occur, Nub at a particular axial location would be expected to change since pure helium or argon have higher Prandtl numbers than helium-argon mixtures. For the high heating experimental run in Fig. 9, the largest wall-to-bulk temperature ratios occur in the axial range, 8.1<x/D<16.4. In this axial range, the measured Nub do fall slightly above the calculated Nub, but this can not necessarily be attributed to the Soret effect, since the calculated Nub are within the experimental accuracies of the measured Nub.

The effect of high heating on the axial variation of Nu_{b} can be examined by comparing the low and high heating rate results in Fig. 9. Since the thermal conductivity and viscosity of helium-argon increase as the temperature increases (equations 9,10), this causes Nu_{b} for high heat flux conditions to be lower than Nu_{b} for low heat flux conditions. In the immediate thermal entrance region (x/D<5), the small rise in bulk gas temperature has not caused significant bulk property variation, and the Nu_{b} for the two heating rates are approximately the same. In the fully developed region, the large rise in bulk gas temperature has caused large property variations, and Nu_{b} are quite different. At x/D = 57, Nu_{b} for $\mathrm{q}_{\mathrm{Max}}^+$ = 0.00032 is 29 percent lower than Nu_{b} for $\mathrm{q}_{\mathrm{Max}}^+$ = 0.0006.



Comparison of Data to Numerical Predictions Accounting for Transport Property Variation. Figure 9.

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CONCLUSIONS

The object of this investigation was to study the momentum and heat transfer characteristics for turbulent flow of helium-argon mixtures in tubes. Experimental results were compared to existing experimental correlations, and to results from a numerical analysis. From this investigation the following conclusions have been made:

1. Existing experimental correlations, such as the Drew, Koo, and McAdams relation [34],

$$f = 0.0014 + 0.125 Re^{-0.32}$$

predict the helium-argon adiabatic friction factors within ±4.0 percent for turbulent flow in tubes with Reynolds numbers between 31200 and 102000.

2. A correlation suggested by Taylor [36],

$$f = (0.0014 + 0.125 Re_w^{-0.32}) (T_w/T_b)^{-0.5}$$

predicts average friction factors within ±10 percent for heated turbulent flow of helium-argon mixtures in tubes with inlet Reynolds numbers between 31200 and 102000.

3. Dittus-Boelter type correlations developed from air and helium experimental data

$$Nu = 0.021 \text{ Re}^{0.8} \text{ Pr}^{0.4}$$

overpredict helium-argon Nusselt numbers for constant property, fully developed conditions by as much as 17 percent. An equation of similar form,

$Nu = 0.021 \text{ Re}^{0.8} \text{ Pr}^{0.55}$

but with the exponent of the Prandtl number changed to 0.55 predicts constant property Nusselt numbers of helium-argon mixtures within ± 5.0 percent. The range of Prandtl numbers was between 0.419 and 0.486, and the range of Reynolds numbers was between 31200 and 102000. 4. For the same range of Reynolds numbers and Prandtl numbers, the entrance and properties variation effects can be accounted for by using the equation $\text{Nu}_b = 0.021 \text{ Re}_b^{0.8} \text{ Pr}_b^{0.55} \left[\left(\text{T}_w / \text{T}_b \right)^{-0.4} + 0.85 \text{ D/x} \right].$ This equation predicted the bulk Nusselt numbers of helium-argon mixtures within ± 15 percent for x/D between 2.1 and 81.6 and a maximum wall-to-bulk temperature ratio of 1.82.

- 5. For helium-argon mixtures with molecular weights between 14 and 20, Prandtl numbers of 0.42, Reynolds numbers between 32000 and 55000, and constant property conditions the turbulent Prandtl number in the wall region, $Pr_{t,w}$ was determined to be 1.1 \pm 0.1.
- 6. For helium-argon mixtures with molecular weights between 27 and 30, Prandtl numbers between 0.46 and 0.49, Reynolds numbers between 32000 and 102000, and constant property conditions $Pr_{t,w}$ was determined to be 1.0 \pm 0.1.
- 7. For Reynolds numbers between 30000 and 100000, $\Pr_{t,w}$ is a weak function of Reynolds number. For the Prandtl number range between 0.42 and 0.72, $\Pr_{t,w}$ is

- a strong function of Prandtl number, and decreases as Prandtl number increases.
- 8. At maximum wall heating rates of $q^+ = 0.0032$ ($(T_w/T_b)_{Max} = 1.78$), $Pr_{t,w}$ determined from constant property conditions can be used in a variable properties numerical analysis to calculate $Nu_b(x)$. For the particular experimental run studied ($Re_i = 31200$, $Pr_i = 0.486$, $Pr_{t,w} = Pr_t = 1.02$), calculated $Nu_b(x)$ agreed with measured $Nu_b(x)$, within the accuracy of the measured values. No separation of the helium-argon mixture was apparent.

APPENDICES

APPENDIX A. Gas Properties

Helium

produced appropriate processes accepted appropria

Molecular Weight = 4.0026

Specific Heat at Constant Pressure = 1.24036 BTU/LB-R

Temperature (F)	Viscosity (LB/FT-HR)	Conductivity (BTU/HR-FT-F)	Sound Velocity (FT/SBC)
00000000000000000000000000000000000000	22222222222222222222222222222222222222	2222221111 222222211112111111111111111	33333333333333333333333333333333333333

Helium cont.

Temperature	Enthalpy
(F)	(BTU/LB)
40.00000000000000000000000000000000000	22222222222222222222222222222222222222

Helium-Argon

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Molecular Weight = 15.30

Specific Heat at Constant Pressure = 0.32449 BTU/LB-R

Temperature (F)	Viscosity (LB/FT-HR)	Conductivity (BTU/HR-FT-F)	Sound Velocity (FT/SEC)
470.00000000000000000000000000000000000	02222222222222222222222222222222222222	22222222222222222222222222222222222222	33333333333333333333333333333333333333

Helium-Argon, M = 15.30 cont.

A Technology Comment

Temperature (F)	Enthalpy (ETU/LB)
40.00000000000000000000000000000000000	22222222222222222222222222222222222222

Helium-Argon

Molecular Weight = 15.83

Specific Heat at Constant Pressure = 0.31362 BTU/LB-R

Temperature (F)	Viscosity (LB/FT-HR)	Conductivity (BTU/HR-FT-F)	Sound Velocity (FT/SEC)
470.00000000000000000000000000000000000	22222222222222222222222222222222222222	22222222222222222222222222222222222222	33333333333333333333333333333333333333

Helium-Argon, M = 15.83 cont.

Temperature	Enthalpy
(F)	(ETU/LB)
00000000000000000000000000000000000000	22222222222222222222222222222222222222

Helium-Argon

Molecular Weight = 27.53

Specific Heat at Constant Pressure = 0.18034 BTU/LB-R

Temperature (F)	Viscosity (LB/FT-HR)	Conductivity (BTU/HR-FT-F)	Sound Velocity (FT/SEC)
40.000000 130.000000 130.000000 160.0000000 160.00000000 160.00000000000000000000000000000000000	22222222222222222222222222222222222222	2.347346E022 2.34714447EE-0022 2.34714447EE-0022 2.34714447EE-0022 2.3471611305EE-0022 2.34716119669EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.347161968EE-0022 2.34716196	33333333333333333333333333333333333333

Helium-Argon, M = 27.53 cont.

Temperature	Enthalpy
(F)	(BTU/LB)
470.00000000000000000000000000000000000	11222222222222222222222222222222222222

Helium-Argon

E

Molecular Weight = 29.70

Specific Heat at Constant Pressure = 0.16716 BTU/LB-R

Temperature (F)	Viscosity (LB/FT-HR)	Conductivity (BTU/HR-FT-F)	Sound Velocity (FT/SEC)
11300-000000000000000000000000000000000	22222222222222222222222222222222222222	22222222222222222222222222222222222222	1.244577512299E+++0077777811.8647945E++007777785776578812.03343333333333333333333333333333333333

Helium-Argon, M = 29.70 cont.

CONTRACTOR DESCRIPTION OF THE PROPERTY OF THE

Temperature	Enthalpy	
(F)	(BTU/LB)	
40.00000000000000000000000000000000000	11111222222222222222222222222222222222	

APPENDIX B. EXPERIMENT

Apparatus

A schematic diagram of the experiment is shown in Fig. Bl. The helium and helium-argon mixtures were bought from manufacturers in high pressure bottles. The air was obtained from a large storage tank that was replenished by a compressor. Two regulators were used to reduce and stabilize the pressure. A Brooks rotometer was used to obtain a rough measurement of the flow rate. A Bourdon tube Heise gage measured the pressure just downstream of the rotometer. A small tank constructed to mix the gas, and instrumented with a thermocouple measured the inlet stagnation temperature. A sketch of the test section from the inlet to just below the outlet mixing tank, and displaying the location of thermocouples, pressure taps, electrodes, and voltage taps is shown in Fig. B2.

Power was measured using a Fluke differential voltmeter and Weston ammeter in the same manner as Perkins
et al. [27]. Whenever possible the power supply described
by Perkins et al. [27] was used. When it did not supply sufficient power an a.c. Lincoln welder (Model TM-500/500) was
used. To determine a power factor when the welder was
used, the power measured with a Weston watt meter was
compared to that calculated from voltage (Fluke voltmeter)

Fig. B1.

7

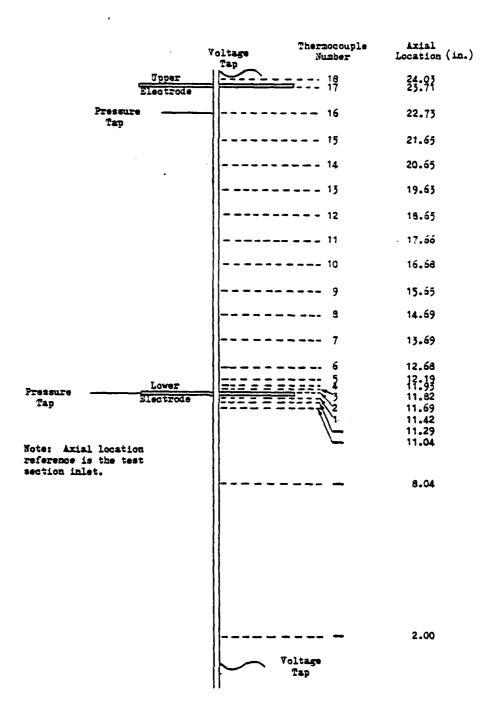
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Fig. 32. Diagram of test section.

and current (Weston ammeter) measurements. A power factor of 1.0 was used since the two measurements agreed within 3.3 percent.

Thermocouple output was measured with a Hewlett Packard digital voltmeter. An ice bath was used as a reference for all of the thermocouples. Thermocouples were selected for measurement using a manual switch. The numbered thermocouples on Fig. B2 were used in the computer program that reduced the experimental data for the heated runs. This computer program is described by a number of people [30,31,32,44]. The unnumbered thermocouples were used to determine the amount of preheating of the gas before it entered the heated section.

Pressure drop in the test section was measured with Meriam 60 inch vertical water or mercury manometers.

Inlet static pressure was measured with a Bourdon tube Heise gage.

After the gas passed through the test section, it was cooled by a chilled water counterflow heat exchanger. The valve used to control the flow rate was located just downstream of the heat exchanger. The heat exchanger was necessary in order that a Meriam laminar flow element could be used. The laminar flow element was used to obtain an accurate measurement of the flow rate. A Meriam 60 inch inclined water manometer with a 10 inch range was used to measure pressure drop across the laminar flow

element. The temperature of the gas in the flow element was measured with a thermocouple, and the pressure was measured with a Meriam 60 inch vertical mercury manometer. The accuracies of the instruments used in this investigation are listed in appendix C (Table C1).

Procedure

Before any experimental runs with gas flow were performed, the test section was heated without flow in order that the heat lost to the environment and the resistance of the test section could be determined. These items are discussed in detail in the following two sections.

The system was purged and all of the instruments zeroed before each set of experimental runs. The purging was done by pressurizing the system to approximately 100 psig with the gas to be used. The system was then allowed to blow down to approximately 10 psig. This sequence was performed four times.

The desired inlet Reynolds number was established by adjusting the pressure level and mass flow rate. Before power was supplied to the test section, measurements were taken so that calculation of the adiabatic friction coefficient was possible. The measured adiabatic friction coefficients were compared to the Drew, Koo, and McAdams correlation [34] (equation 11), and agreement ensured that the pressure measurements, mass flow rate measurements, and mixture molecular weights were correct.

The test section was then heated to the desired level. Since a small period of time elapsed while the thermocouples were manually recorded, pressure drop, pressure level, voltage, current, and mass flow rate measurements were taken before and after the thermocouple measurements. The average of the two measurements was used for data reduction. The inlet Reynolds number was maintained approximately constant while the test section wall temperature was varied by varying the power input. Measurements were taken for a number of different power inputs.

Heat Loss Calibration

In order to calculate the heat transfer coefficient, the heat addition to the gas, q'_{gas} , must be determined. If an energy balance for a small section of the tube is performed, the result is:

$$q'_{gas} = q'_{gen} - (q'_{cond} + q'_{loss}).$$
 (B1)

The heat generated in the small section of the tube, q'_{gen} , is:

$$q'_{gen} = I^2 R'.$$
 (B2)

The current was measured, and the calculation of the resistance per unit length is discussed in the next section.

The axial heat loss due to conduction is:

$$q'_{cond} = -K A_{cs} d^2T_w/dx^2$$
. (B3)

The second derivative was determined using a numerical parabolic fit described by McEligot [31]. The variation of thermal conductivity with temperature for Hastelloy-X

was determined from data supplied by the manufacturer [46].

$$K = [5.1 + (0.00622)(T)](Btu/hr-ft-F)$$
(B4)
(T in degrees Fahrenheit)

To determine the heat loss, q'loss, the test section was heated at different levels without gas flow. A program described by Coon [32] was used to calculate the heat loss at each thermocouple. The heat loss was determined as a function of the tube wall and environment temperature difference. The environment temperature was measured with a thermocouple a few inches away from the test section. Figures B3, B4, B5, and B6 show the results for each thermocouple (thermocouple 4 is not included). Except for thermocouple three and four, the data for each thermocouple was fitted with an equation of the form:

g'. =C.(T-T) + C.(T-T)² + C.(T-T)³ (Btu/hr-ft) (B5)

$$q'_{loss} = C_1(T_w - T_\infty) + C_2(T_w - T_\infty)^2 + C_3(T_w - T_\infty)^3 \quad (Btu/hr-ft) \quad (B5)$$

$$(T_w - T_\infty \text{ in degrees Fahrenheit})$$

The numerical values of C_1 , C_2 , and C_3 are listed below.

Thermocouple	c ₁	c ₂	c ₃
2	2.43E+00	9.43E-03	-2.53E-05
5	1.22E-01	1.84E-04	-1.64E-08
6	9.83E-Ò2	2.30E-04	-6.57E-08
7	8.84E-02	1.66E-04	-3.79E-09
8	8.30E-02	1.35E-04	3.07E-08
9	8.16E-02	1.03E-04	6.04E-08
10	7.89E-02	1.12E-04	4.96E-08
11	7.70E-02	8.82E-05	7.13E-08
12	7.40E-02	1.03E-04	5.50E-08
13	7.54E-02	8.08E-05	7.59E-08
14	7.31E-02	9.77E-05	5.73E-08
15	8.09E-02	8.07E-05	7.46E-08
16	1.18E-01	1.59E-04	5.59E-08
17	2.76E-01	1.14E-03	1.19E-06

The data for thermocouple three was fitted with a straight line determined using the method of least squares.

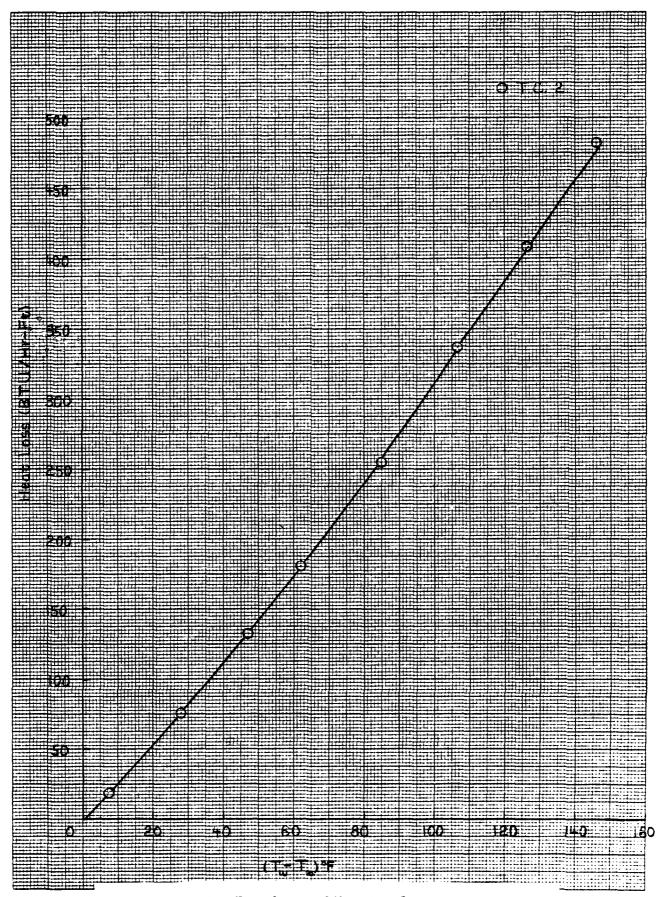


Fig. B3. Heat loss calibration for thermocouple 2.

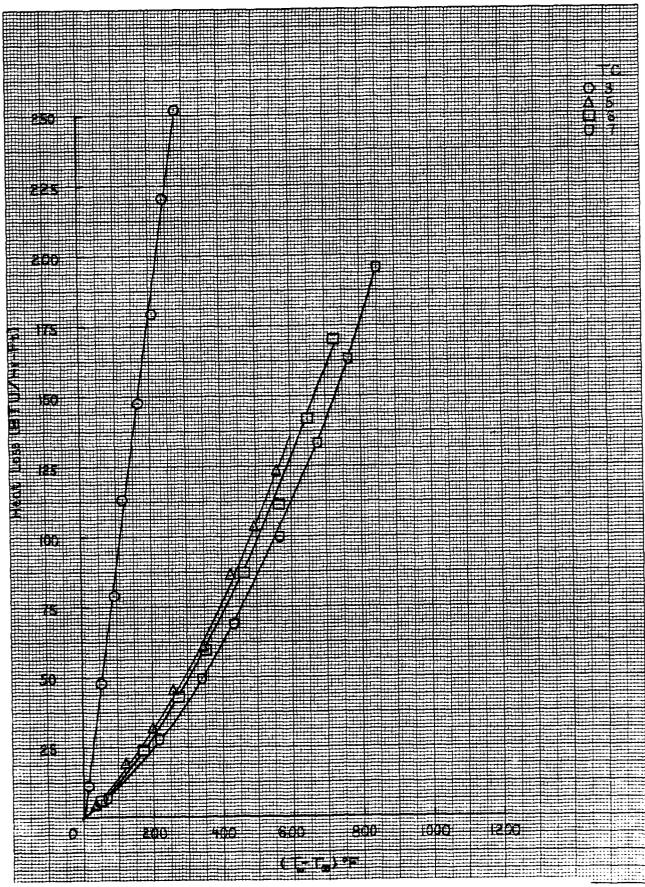


Fig. B4. Heat loss calibration for thermocouples 3, 5, 6, and 7.

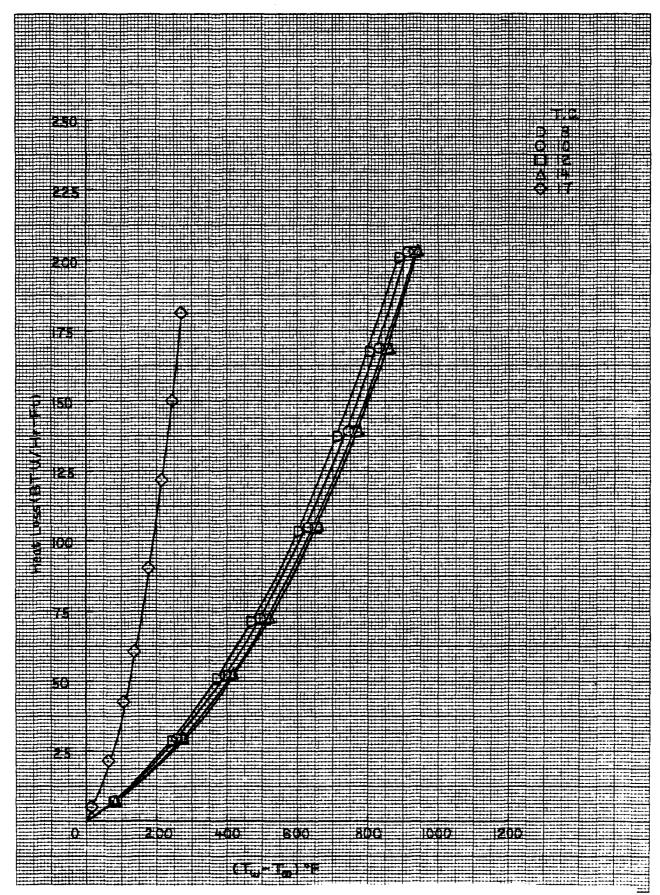


Fig. B5. Heat loss calibration for thermocouples 8, 10, 12, 14, and 17.

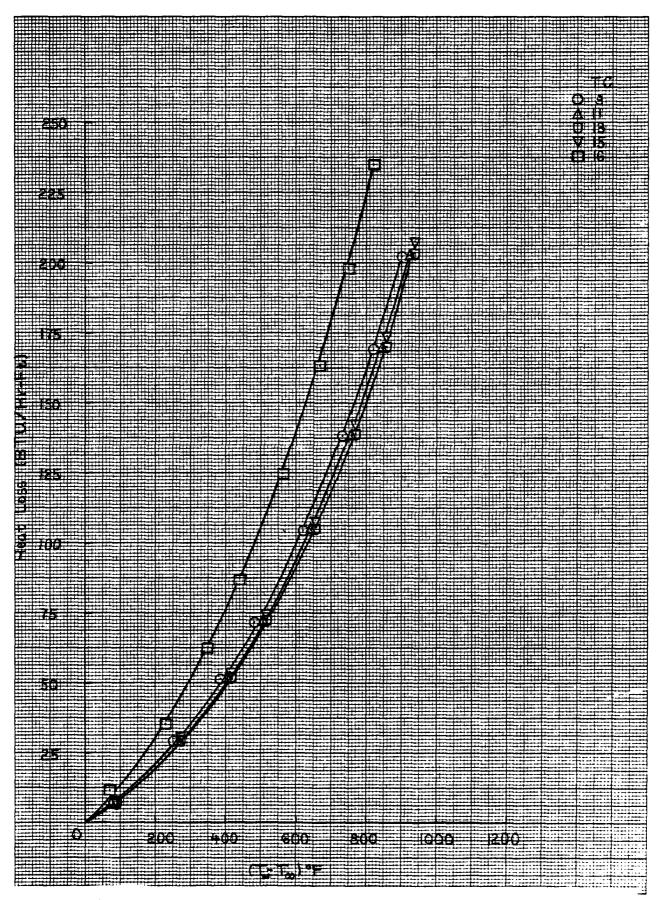


Fig. B6. Heat loss calibration for thermocouples 9, 11, 13, 15, and 16.

 $q'_{loss}(T.C. 3) = 0.91(T_w - T_{\infty}) - 2.20(Btu/hr-ft)$ (B6) $(T_w - T_{\infty} \text{ in degrees Fahrenheit})$

The data for thermocouple four was scattered and a representative curve could not be fitted. For this reason the heat loss at this thermocouple was neglected. This introduced only a small error since the heat loss for thermocouple four, even at the highest heating rates, was less than five percent of the heat added to the gas. The fitted curves are also shown on Figures B3, B4, B5, and B6.

Measurement of Test Section Resistance

The variation of resistance with temperature was measured by heating the test section without gas flow in the same manner as was done for the heat loss calibration. Using the thermocouple wires as voltage taps, a measurement of the voltage drop between thermocouple 14 and the lowermost thermocouple on the tube was taken. Another measurement of the voltage drop between thermocouple 12 and the lowermost thermocouple was taken. The difference between these two measurements gave the voltage drop between thermocouples 12 and 14. The section of the tube between thermocouples 12 and 14 was used since the wall temperature for this length was approximately constant.

For a particular power setting the voltage drop discussed in the previous paragraph, the current, and the average of the temperatures at thermocouples 12, 13, and

14 were recorded. Using these measurements the resistance per unit length was determined as a function of temperature. The results are shown on Fig. B7. Also shown on Fig. B7 is the line that was used to approximate the variation of resistance with temperature.

$$R' = [3.98 \times 10^{-4}(T) + 4.745] (m\Omega/in)$$
 (B7)
(T in degrees Fahrenheit)

Meriam Laminar Flow Element Calibration

The laminar flow element was calibrated using a Parkinson-Cowan Type Dl positive displacement flow meter as a standard. It is specified to have 1/2 percent accuracy at ambient conditions and was calibrated by Tucson Gas and Electric before being used. Meriam [45] suggests the following equation for the laminar flow element:

$$\Delta P = A'Q\mu L/D^4 + B'\rho Q^2/D^4.$$
 (B8)

A' and B' are the constants to be determined by calibration. Since the length, L, and the hydraulic diameter, D, of the laminar flow element passages remain constant, they can be incorporated into new calibration constants, A and B.

$$A = A'L/D^4 \qquad B = B'/D^4$$

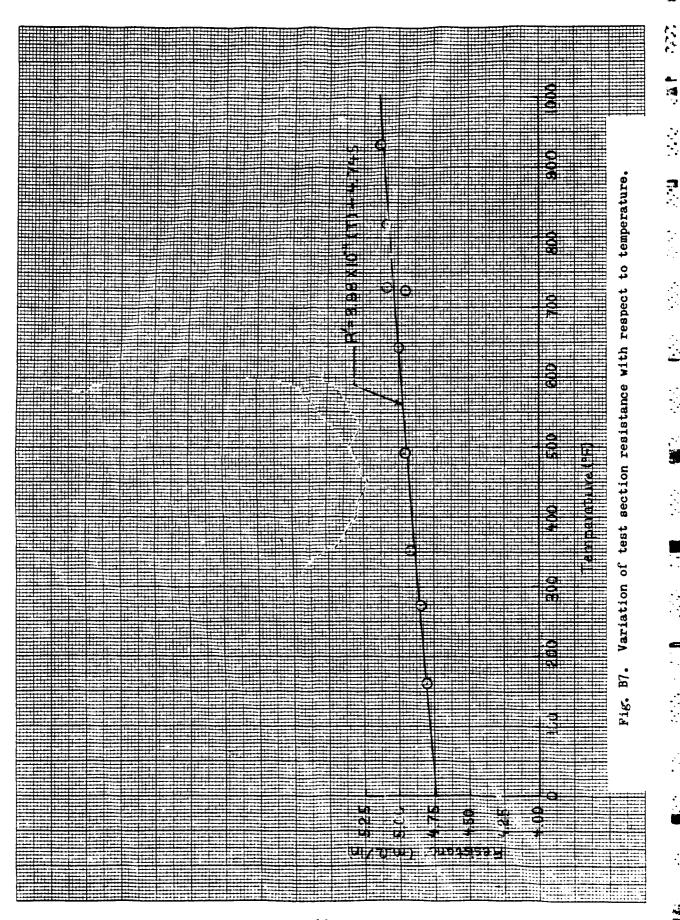
Equation B8 now becomes:

$$\Delta P = AQu + BQQ^{2}. \tag{B9}$$

If this equation is solved for Q the result is:

$$Q = [-A\mu/B + \sqrt{(A\mu/B)^2 + 4\rho\Delta P/B}]/2\rho.$$
 (B10)

If both sides of this equation are multiplied by the density, ρ , the result is:



$$\dot{m} = \rho Q = 1/2[-A\mu/B + \sqrt{(A\mu/B)^2 + 4\rho\Delta P/B}].$$
 (B11)

Mass flow rate measurements were taken simultaneously with the positive displacement flow meter and the laminar flow element. Both air and helium were used. These gases bound the range of helium-argon mixture molecular weights that were used. From these measurements, A and B were determined so that the maximum difference between the positive displacement flow meter measurements and the laminar flow element measurements was 1.5 percent. The numerical values of A and B were 1375 and 672, respectively, if the parameters in equation B11 have the following units.

- m 1b/sec
- $\mu 1b/hr-ft$
- $\rho 1b/ft^3$
- ΔP inches of water

APPENDIX C Uncertainty Analysis

An analysis to determine the uncertainty of the results calculated from the measured experimental data was performed. The uncertainties of the directly measured quantities were determined from manufacturers' specifications and experience. Table C1 lists the uncertainties of the instruments used in this investigation. The error propagated to the calculated results from the uncertainties in the measured quantities was determined using a method described by Bottaccini [47]. The general equation used was

$$\sigma_{\mathbf{Z}}^{2} = \left(\frac{\partial \mathbf{Z}}{\partial \mathbf{Y}_{i}}\right)^{2} \sigma_{\mathbf{Y}_{i}}^{2} + \left(\frac{\partial \mathbf{Z}}{\partial \mathbf{Y}_{2}}\right)^{2} \sigma_{\mathbf{Y}_{2}}^{2} + \dots$$

$$+ \left(\frac{\partial \mathbf{Z}}{\partial \mathbf{a}_{i}}\right)^{2} \sigma_{\mathbf{a}_{i}}^{2} + \left(\frac{\partial \mathbf{Z}}{\partial \mathbf{a}_{2}}\right)^{2} \sigma_{\mathbf{a}_{2}}^{2} + \dots$$
(C1)

 $\sigma_{\mathbf{x}}$ is the variance or standard deviation of the xth quantity. Z is the calculated quantity, and Y and a are the measured values and system parameters used to calculate Z.

To illustrate the above technique, a simple example will be done. The power supplied to the tube can be determined using the relation (assuming a power factor of one)

$$P = E I. (C2)$$

If equation Cl is applied, the error or variance in the power caused by uncertainties in the voltage and current measurements is

$$\sigma_{\rm p} = \sqrt{(1)^2 \sigma_{\rm E}^2 + (E)^2 \sigma_{\rm I}^2}.$$
 (C3)

The result can be presented in the following form so that the percent of uncertainty can easily be determined.

$$\sigma_{\rm p}/P = \sqrt{(\sigma_{\rm E}/E)^2 + (\sigma_{\rm I}/I)^2} \tag{C4}$$

TABLE C1
Uncertainties of Measured Values

Measured quantity	Instrument	Uncertainty
Current	Weston 370 AC/DC ammeter	±0.25% of full scale
Voltage	Fluke 883AB differen- tial voltmeter	±0.1% of input
Mass flow rate	Meriam 50MH10-1 lam- inar flow element	±1.5% of flow rate
Wall and inlet bulk temperature	Premium grade chromel- alumel thermocouples	±2°F, 3/8% of read- ing above 535°F
Thermocouple location Pressure tap location	Gaertner M911 Cathetometer	±0.1 mm
Diameter	Manufacturers' specifications	±0.001 in.
Pressure	12 inch Heise gage	±0.15 psi
Pressure drop	60" Meriam 30EB25 vertical H ₂ 0 manometer	-
	60" Meriam 30EB25 vertical Hg manometer	±0.05 in-Hg

Table C2 lists the percentage uncertainty in the measured bulk Nusselt numbers for two representative helium-argon runs. The dominant uncertainty in the bulk Nusselt number is the bulk stagnation temperature. For convenience no uncertainty was included for the gas properties. The values used were assumed to be precise.

TABLE C2
Percentage Uncertainties in the Measured
Bulk Nusselt Numbers of Helium-Argon

Run Mclecular weight Re (T _w /T _b) _{MAX}	126H 15.30 56100 1.17	131H 15.30 54700 1.77
x/D	Percentage	Uncertainty
1.17	13	10
2.07	8	6
4.14	6	4
8.13	5	3
24.52	4	3
40.79	4	3
56.88	4	3

APPENDIX D Helium-Argon Experimental Data

The headings and their definitions used in the listing of the adiabatic friction data are below.

Heading	Definition
Run	Experiment run number
Date	Date on which experimental run was made
Gas	Gas used in the experiment
Molec. wt.	Molecular weight
Ti	Inlet mixer temperature
m m	Gas flow rate
Rei	Inlet Reynolds number
P ₁	Static pressure at inlet pressure tap
P ₂	Static pressure at outlet pressure tap
Static Mach 1	Static mach number at inlet pressure tap
Static Mach ₂	Static mach number at outlet pressure tap
fad	Adiabatic friction factor

0.0521 0.0524 0.228 0.235 0.240 0.107 0.107 0.172 0.172 0.0790 0.0828 0.176 0.293 0.177 0.293 Static Mach, 71.6 67.6 68.6 68.6 74.4 74.4 93.3 82.3 82.3 91.9 91.9 92.2 91.9 92.2 88.7 (psta) 1005.4 80.1 76.4 97.7 97.7 76.0 74.6 93.0 95.3 93.0 93.4 93.4 93.4 93.4 93.4 93.6 93.7 93.7 95.3 (psia) 67300 83200 31100 32400 30200 77500 32500 32500 27800 55400 59700 62400 31700 86100 94200 Re₁ 112.5 112.5 112.5 112.3 112.3 114.6 114.1 114.1 114.1 114.1 114.1 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 114.3 71.0 72.7 67.0 73.0 74.0 $r_{\rm f}$ 72.7 78.0 75.5 72.3 72.7 72.7 72.7 72.7 72.7 70.0 4.003 4.003 4.003 4.003 115.83 115.83 115.83 115.83 115.83 115.83 115.83 115.83 115.83 115.83 115.83 115.33 115.30 Molec, He-Ar Gas 9/12/75 10/~8/75 10/ 8/75 10/ 8/75 10/13/75 10/20/75 11/11/7/75 1/28/76 8/30/75 9/10/75 1/29/76 9/12/75 Date

0.00796 0.00817 0.00582 0.00586

0.0524 0.0527 0.255 0.265

ad

Mach,

Static

Table D-1 HELIUM-ARGON ADIABATIC FRICTION FACTOR DATA

Run

0.00619 0.00509 0.00515 0.00503 0.00607

0.0931

0.258

0.290

0.00597 0.00468 0.00458

0.00493

0.109 0.110 0.331 0.344 0.180 0.0185 0.0799 0.0819

0.00447 0.00614 0.00585

0.00588 0.00476 0.00457 温度で

.

0.00459

0.181 0.273 0.277 0.256 0.115

98300

97800 55700 32200

He-Ar

le-Ar

He-Ar

2/21/76

He-Ar He-Ar He-Ar

91/9 9//9

でという自動をというとなる。これできないという自動をいい、

The headings and their definitions used in the listing of the heated flow data are below. The headings that are self-explanatory, or that were used in the listing of the adiabatic friction data are not included.

Heading	Definition
TIN	Inlet mixer temperature
TOUT	Outlet mixer temperature
I	Alternating current
Е	Voltage drop between voltage taps
TC	Thermocouple number
X/D	Corresponds to x/D in text
TW	Inside tube wall temperature
TW/TB	Wall-to-bulk temperature ratio
QGAS	Wall heat flux
Q ⁺	Non-dimensional heat flux parameter. Corresponds to \mathbf{q}^{\dagger} in text.
PT	Pressure tap: 1-inlet, 2-outlet
TB	Bulk static temperature

-

RUN 90HP, DATE 10/08/75, GAS HE-AR, MOLECULAR NT. = 15.83 = 72.8 7, TOUT = 547.4 7, MASS FLOW RATE = 25.1 LB/HR, I = 142.7 AMPS, E = 3.523 VOLTS EN = .418, GA/RESQ = .166E-03, MACK(2) = .204, MACH(16) = .340, T, SURR = 79.5 P 2449 SHE612178 SHE612178 SHE612178 SHE612146670 SHE61214670 SHE61214670 SHE61214670 SHE61214670 SHE61214670 SHE61214670 SHE61214670 SHE61214670 SHE6121470 SHE61 X/D 1928419594876962876 19284195948743186 19284195948743186 TW/TS HL/QGAS 70322222222468267 70322222222222333463 124964209753108 233557 990112345617 PRESS. (PSIA) 88.7 71.5 78 (P) 67.6 516.7 PRESS DEFECT -.512E-02 .285E+01 PT X/D TW/TB 1.19 90.4

= KIT KI, E9	72.3 P.	RUN 934F TOUT = 34 GR/RESQ	8.8 P. MAS	/13/75, GA SS FLOW RA -03, MACH	AS HE-AR, MOL ATE = 14.1 LB (2) = .107,	ECULAR #T. /HR, I = HACH (16)	83.0 AMPS, E = 4. 83.134, T,SURR =	535 VOLES 75.0 F
IC	X/D	TW	TY/TB	BULK	HL/QGAS	BULK		3+
2345678901234567 111234567	1 2 4 5 1 1 1 1 2 4 5 5 5 4 5 6 6 6 7 3 1 1 2 9 2 8 7 3 1 1 3 1 2 9 2 8 7 3 1 1 3 1 2 9 2 8 7 3 1 1 3 1 2 9 2 8 7 3 1 1 3 1 2 9 2 8 7 3 1 1 3 1 2 9 2 8 7 3 1 1 3 1 2 9 2 8 7 3 1 1 3 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2	3121713593397596 3121713593397596 767615741.2.2.1 11222333770236891	1 - 1 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -	DS	7004644556812377233 6455222222333377233 000000000000000000000000	11-637-281-3263-21-631 11-559-47-1347-962 11-559-47-1347-962 11-559-44-44-44-49 11-559-44-44-44-49 11-559-44-44-44-49	#71737 #71737 #71737 #71737 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647 #71647	9911417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 12211417 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114 122114
			PT	I/D	STATIC PAPSS (PSTA)	IN/IB	TB PRESS	
			1 2	90.1	Paess. (PSIA) 95.9 92.3	1.37	TB PRESS (F) DEFECT 71.5589E-02 328.7 .197E+01	

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TIN = 72.8 F, FOOT = 663.2 F, MASS FLOW RATE = 14.1 LB/MB, I = 118.6 AMPS, E = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(16) = .161, F, SURR = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(16) = .161, F, SURR = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(16) = .161, F, SURR = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(16) = .161, F, SURR = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(16) = .161, F, SURR = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(16) = .161, F, SURR = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(16) = .161, F, SURR = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(16) = .161, F, SURR = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(16) = .161, F, SURR = 7.295 VOLIS

PR.IN = .418, GRARESQ = .407E-03, MACH(2) = .107, MACH(2
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TIN = PR,IN	73.2 8	RUN 988 FOUT = 5 GR/RES	70.4 P, 33 1 = .213E	/23/75, G SS FLOW RI -03, MACH	AS HE-AR, MOL ATE = 30.8 LB (2) = .204,	ECULAR WT. /HR, I = MACH(16)	. = 15.83 160.9 AMPS, E = = .340, T,SUER =	9.670 Volls
T 2345678901234567	D 12111146599004544 124914753753108	9493817666396807 191078178178666396807 195078178178621 1950777788877906	7 5 9 1 1 - 6 7 2 8 7 1 1 - 6 7 2 8 7 1 1 - 6 7 2 8 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	S S S S S S S S S S S S S S S S S S S	HL/Q GAS .05949 .0002 .0002 .0002 .0002 .0003 .0003 .0003 .0003 .0003 .0003 .0003 .0003 .0003 .0003 .0003 .0003 .0003 .0003 .0003	#8935084297545727098 #85088529754572691 #8508585297545770 #8508555558455555571 #850855556847655555571	03/HBP 12 15/HBP 12 15/HBP 12 15/HBP 12 15/HBP 12 15/HBP 12 15/HBP 12 15/HBP 12 15/HBP 12 15/HBP 12 16/HBP 13 16/HBP 13 16/HBP 14 16/HBP	0+ 10025532 10025532 10025532 10025539 10025599 10025999 10025999 10025999 10025999 10025999 10025999 10025999 10025999 10025999
			PT 1 2	5	PRESS. (PSIA) 109.4 88.7	TW/TB 1.20 1.46	TB PRESS (F) OEFECT 68.2 - 488E- 537.9 .275E+	02 01

AVERAGE BULK REYNOLDS AVERAGE PARAMETERS RETWEEN PRESSURE TAPS
AVERAGE BULK REYNOLDS AVERAGE PRICTION FACTOR
56296. 36396. .00517

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TIN = 72.3 P. FOULT = 298.2 P. BASS FLOW RATE = 35.3 LB/MR. I = 117.2 AMPS, Z = 5.791 VOLTS
PR.IN = 7418. JR/BESQ = 2.836E-04, RACH(2) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .836E-04, RACH(2) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .836E-04, RACH(2) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(2) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(2) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(2) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(2) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(2) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(2) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(2) = .338, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(12) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(12) = .238, HACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(16) = .337, T. SUER = 5.791 VOLTS

PR. IN = .418. JR/BESQ = .840E-04, RACH(16) = .337, T. SUER = .937 JR/BESQ = .93
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RUN 1024, DATE 01/23/76, GAS HE-AR, MOLECULAR #T. = 29.70

TIN = 70.1 7, FOOT = 573.9 7, MASS FLOW RATE = 36.4 LB/HR, I = 127.8 AMPS, E = 7.570 VOLIS
PR.IN = .486, GR/RESQ = .755E-03, MACH(2) = .173, MACH(16) = .268, I,SUBR = 77.0 F
                                         7382254359306 b86
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1739730662726036998
13445677389999999
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PRESS. (PSIA)
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                                                                                                                                                                                                                          PRESS
DEFECT
-.470E-02
.245E+01
                                                                                          2 T
 RUN 103H, DATE 01/23/76, GAS HE-AR, MOLECULAR HT. = 29.70
TIN = 71.0 F, TOUT = 471.8 F, CASS FLOW RATE = 36.2 LB/HR, I = 113.8 AMPS, E = 6.715 VOLTS
PR.IN = .486, GR/RESQ = .593E-03, MAGH(2) = .173, MACH(16) = .251, T, SURR = 90.3 F
                                                                                                   XLZ2221373310684
LOC2221373310684
UN60547352473124
EX1150973527742086
                   X/D
                                                                         TW/TB
                                                                                                                                     HL/QGAS
                                                                                                                                           9665999125701502W
0445999125701502W
11000000000000088
                   124564200643109
                                                                                                                               PRESS. (PSIA)
110.0
98.3
                                                                                                                                                                                                    IB
(F)
67.4
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rin =	72.3 F,	RUN 104 F = TUCT GESENSO	H. DATE 01/ 05.7 F. MAS = .3482	29/76, GA IS PLOW RA 03, MACH	S HE-AR, MOI TE = 36.2 LE (2) = .173,	ECULAR WT. B/HR, I = MACH(16) =	= 29.70 87.4 AMPS, E = 5 .223, T,SURR =	.020 VOLTS
C 2345678901234567	12:11:145:487:381:31:0	7255855790469015 7255855790469015 7697747575757991 7697597575757575757575757575757575757575	T# 155977 1.23347797 1.23347797 1.334618 1.334618 1.334618 1.334618 1.334618 1.334618 1.334618 1.334618	EY162794496675727294917774256483481772721	#IL/9 19 119 119 119 119 119 119 119 119 11	T511382844055969 KE111802844055969 LSS571151942857745218 RSS57151942857745218 1098571511	24 # # # # # # # # # # # # # # # # # # #	+ 7555906001322221818 - 7555906001322221818 - 75559060011119939818 - 755590000000000000000000000000000000000
			PT 1 2	x/D 90:1	STATIC PRESS. (PSIA) 110.1 101.1	TW/TB 1.12 1.28	TB PRESS (F) DEFECT 0d.0471E-0: 288.4 .162E+0	ì

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AVERAGE BULK REYNOLDS AVERAGE FALL REYNOLDS AVERAGE FRICTION FACTOR 71562. 53128. .00484

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RUN 105H, DATE 01/28/76, GAS HE-AR, MOLECULAR MT. = 29.70

TIM = 71.9 F, TOUT = 197.5 F, MASS FLOW RATE = 36.3 LB/HR, I = 64.9 AMPS, E = 3.585 FOLTS
PR.IN = .486, GR/RESQ = .193E-03, MACH(2) = .173, MACH(16) = .204, T, SURR = 73.5 F
                                                                                                                                                                                                                                                                                                                                                                                                                                                                 X EXTRA STATE OF STAT
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1170-186
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RUN 107H, DATE 01/28/75, GAS HE-AR, MOLECULAR WT. = 29.70

TIN = 72.8 F, TOUT = 709.6 F, MASS FLOW RATE = 13.9 LB/HR, I = 90.0 AMPS, S = 5.370 VOLTS

PR,IN = .485, GB/RESQ = .153E-02, MACH(2) = .083, MACH(16) = .123, T,SUER = 79.5 F
                                                              HL/QG AS
           1211146599004644
                                               1.4571953962349416
24571953962349416
1.6554443936
                                                                                          114
122
131
146
239
                                                          PT
                                                                      X/D
                                                                                  PRESS. (PSIA)
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66.1
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(F)
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674.0
                                                                                                                                               PRESS
DEFECT
-.591E-02
.297E+01
                                                                                                            TW/TB
                   AVERAGE BULK REYNOLDS AVERAGE HALL REYNOLDS AVERAGE PRICTION FACTOR 24213.
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RUN 108H, DATE 01/28/76, GAS HE-AR, MOLECULAR HT. = 29.7C FIN = 73.2 F, TOUT = 519.7 F, MASS FLOW RATE = 14.0 LB/HR, I = 75.1 AMPS, E = 4.320 VOLTS PR,IN = .486, GR/RESQ = .106E-02, MACH(2) = .083, MACH(16) = .113, F,SURR = 90.0 F BULK REYNOLDS 31204. 30974. 30783. 30129. 29489. 27915. 26566. 25407. 3 AS PT2 3 HR0 - 17 2 145 6 2 - 7 3 2 2 7 1 6 5 5 6 0 0 0 1 5 3 3 3 3 3 4 5 7 1 6 6 X/D 6214507055793476 #F0460406695203561 12334455556577775 TW/TB HL/QGAS 1.177 1.326 1.413 1.487 1.5344 1.524 052668262626265519 9605566778899999 12106000000001175 124364236643196 STATIC PEESS. (PSIA) 38.9 36.5 TB (P) 173.6 491.6 PRESS DEFECT -.590E-02 -239E+01 PT

AVERAGE BULK REYNOLDS AVERAGE WALL REYNOLDS AVERAGE PRICTION PACTOR 25502. 18693. .00627

90:5

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RUN 1098, DATE 01/29/76, GAS HZ-AZ, MOLECULAR WT. = 29.70 

FIN = 74.1 7, FOUT = 361.3 7, MASS FLOW RATE = 13.9 L3/H2, I = 60.0 AMPS, E = 3.300 VOLTS PR,IN = .480, GB/RESQ = .681E-03, MACH(2) = .683, MACH(16) = .103, T,SUBR = 80.7 F
                                                                                                                                                                                                                                     T680 6221914514515677783195777831957
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(F)
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AVERAGE PARAMETERS BETWEEN PRESSURE TAPS AVERAGE WALL REYNOLDS AVERAGE PRICTION FACTOR 26805.

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RUN 111H, DATE 01/29/76, GAS HE-AR, MCLECULAR WT. = 29.70

TIN = 67.0 F, TOUT = 247.1 F, MASS FLOW RATE = 14.2 LB/HR, I = 48.0 AMPS, E = 2.920 VOLTS

PR,IN = .486, JR/RESQ = .446E-03, MACH(2) = .084, MACH(16) = .097, T,SURR = 72.0 F
                                                                                                                                                                                                                                                                                                                                                                                                                   HL/QGAS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       X/D
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PRESS. (PSIA)
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(F)
60.5
234.1
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DETECT
-.587E-02
.15dE+01
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                                                                                                                                                                                                                                                                                                                                                                                                                                                               90.0
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RUN 112H, DATE 01/29/76, GAS HE-AR, MOLECULAR WT. = 29.70 IN = 67.9 F, TOUT = 182.9 F, MASS FLOW RATE = 14.2 LB/HR, I = 38.4 AMPS, PR, IN = .486, GR/BESQ = .284E-03, MACH(2) = .084, MACH(16) = .093, T, \sigma
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au XX 
                                                X/D
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PRESS. (PSIA)
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DEFECT
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.1404+01
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(E)
67.1
174.4
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                                                                            AVERAGE BULK RETNOLDS AVERAGE NALL RETNOLDS AVERAGE FRICTION FACTOR 29720. 25498. . .00590
BUN 116H, DATE 02/21/76, GAS HE-AR, MOLECULAR WT. = 27.53

TIN = 70.1 P, TOUT = 154.2 P, MASS FLOW RATE = 44.1 LB/HR, I = 65.2 AMPS, E = 3.76) VOLTS

PR.IN = .465, GR/RESQ = .808E-04, MACH(2) = .247, MACH(16) = .307, T,SURR = 73.3 P
                                                                                                                                                                                                                                                                                                                                                                                                        9ULK
NUSSELT
430.23
188.90
174.52
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BTÜ/HRFT2
24488.4
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WP6802387744309685
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84.2
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                               18
(P)
60.0
147.3
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      PRESS
DEFECT
-.450E-02
.131E+01
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90:0

AVERAGE PARAMETERS BETWEEN PRESSURE TAPS
AVERAGE BULK REYNOLDS AVERAGE FRICTION FACTOR
78875. 78875. 203464

TIN = P9,IN	70.1 P.	RESE TOUR 117H = 28 13 GE/RESQ	7.8 P. 195	2/21/76, GA ASS PLOW RA E-03, MACH	S RE-AR, MOL TE = 44.2 LE (2) = .246,	ECULAR FT. /HR, I = 1 HACH(16) =	= 27.53 CD.7 AMPS, E = .352, T, SURR =	5.750 Volis
T 2345678901234567	X/D 121114548718811310	7977141060108486 1202522133344444444444444444444444444444444	T 1.623693957564400	BUNDERS S 100521. 1005269. 1005269. 999714. 9989495. 9744857. 8770126. 8770126. 8770126. 8777779. 77779. 774930.	HL/QGAS - 0615 - 1017 - 0217 - 0118 - 0122 - 0222 - 0224 - 0227 - 0475	10339360947287014 129460528331368553 129460769828731368211169 111111111111111111111111111111111	T165244407702445873866039770752442411597386697375624421159738669873866987386698738669866537	2 • 1 4 9 1 1 4 9 1 1 1 1 1 1 1 1 1 1 1 1 1
			P1	x/D 90.1	PRESS (PSIA) 80.5	TW/TB	TB PRESS (F) DEFECT 80.7450E- 272.1 .177E-	

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AVERAGE PARAMETERS BETTEEN PRESSURE TAPS
AVERAGE BOLK RETNOLDS AVERAGE FRICTION PACTOR
88371. 65677. 00453

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RUN 118H, DATE 02/21/76, GAS HE-AR, MOLECULAR WT. = 27.53
TIN = 70.1 P, TOUT = 407.9 P, MASS FLOW RATE = 444.9 LB/HR, I = 123.4 ANPS, E = 7.220 VOLTS
PR,IN = .465, GR/BESQ = .3542-03, MACH(2) = .223, MACH(16) = .339, T,SURR = 78.5 P
                                                                                               BY101694311609-
8Y101694311609-
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(F)
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DEFECT
-.448E-02
.209E+01
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                                                                                                         X/D
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TIN = 71.9 F, TOUT = 452.4 F, MASS FLOW RATE = 44.7 TLB/HR, I = 130.3 AMPS, E = 7.720 VOLIS
PR.IN = .465, GAZ/RESQ = .392E-03, MACH(2) = .224, MACH(16) = .355, T.SURR = 7.720 VOLIS

TO TWO TWO THE BULK HL/QGAS SULK GASTET BY AND HR FT BY A
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C

AVERAGE BOLK REYNOLDS AVERAGE WALL REYNOLDS AVERAGE PRICTION PACTOR 83880.

AVERAGE PARAMETERS BETWEEN PRESSURE TAPS
AVERAGE BULK REYNOLDS AVERAGE PARAMETERS BETWEEN PRESSURE TAPS
AVERAGE BULK REYNOLDS AVERAGE PARAMETERS BETWEEN PRESSURE TAPS
69459.

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RUN 124H, DATE 03/01/76, GAS HE-AR, MOLECULAR WT. = 15.30

TIN = 70.5 P. TOUT = 183.2 P. MASS FLOW RATE = 14.2 LB/H3, I = 52.7 AMPS, E = 3.070 VOLTS

PR,IM = .419, GB/RESQ = .682E-04, MACH(2) = .113, MACH(16) = .127, T,SURE = 74.0 P
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     PRESS. (PSIA)
92.7
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(F)
68.8
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DEPECT
-.585E-02
.140E+01
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# # # # # # # # # # # # # # # # # # #	71.0 25	BUN 125 FOUT = 3 Ga/RES	H. DATE 03. 345.8 P. MA: 2 = .163E	/01/76, G/ SS FLOW R/ -03, MACH	AS HE-AR, MOI ATE = 14.2 LS (2) = .113,	ECULAR WT. I/HR. I = NACH(16) =	= 15.30 81.5 AMPS, E = .142, T,50EE =	4.335 VOLIS 75.5 P
C 2345679901234567	7 121111454378813313 12342086431798 1234217881313	tw 120 4 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130 130	T B 65532027 65521 1 1 2 2 2 2 3 2 3 2 1 1 1 2 2 2 2 3 3 2 1 1 1 2 2 2 2	BUNDS 110021. 110021. 110097804. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110099021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110999021. 110990021. 110999021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 11099021. 110990	HL/QGAS .083 .140 .024 .023 .023 .028 .028 .029 .031 .031 .072 .275	TT9483859691 LS6-9-17-6-27-4-22-29-5-1 LS6-9-0	T-225-19 4 - 7 7 0 4 1 9 7 7 9 7 7 9 7 9 7 9 7 9 7 9 7 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	Q+ 269934569
			2T 1 2	• -	STATIC PRESS. (PSIA) 92.7 89.0	1.38 1.22	TB PRESS (F) DEFECT 69.9 - 5875 325.8 1878	02

TIN = 7 PR,IN =	1.9 P.	RUN 126H TOUT = 16 GR/RESQ	7.5 P. 2.5 P.	03/01/76, G MASS FLOW R 3E-04, MACH	AS HE-AR, MOL ATE = 24.5 LB (2) = .234,		= 15.30 68.2 AMPS, Z = 3 .291, T, SURR =	. 955 VOLIS 76.J F
2 3 4 5	1211145377870299	#P.36889-465-9-1060687 19123-457-8900123-455-3	TW/TB 1.077 1.1139 1.153 1.174 1.176 1.175 1.174 1.171 1.170 1.153 1.107	BING2142369926 BING2122369926 BING212369926 BING212369933894 BING21236933894 BING2123693894 BING2123693894 BING2123693894 BING2123693894 BING212369394 BING212369394 BING212369394 BING2123694 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING21236994 BING21236994 BING2136994 BING21236994 BING21236994 BING2123694 BING21236994 BING212	#L/QGAS .070 .071 .024 .0112 .012 .012 .013 .016 .016 .027	T9846715538975, 98 111293485715538975, 98 111293485777777777777777777777777777777777777	Q3AS 3TJ/HRFT2 2646352.6 277754.4 299128.7 28161.5 28172.5 28172.5 28178.6 28178.7 2818.7 28174.0 28174.0 281790.9 25381.9	993301111111111035 • 5554455555555555555555555555555555555
				PT X/D 15 2 90.0	STATIC PRESS. (PSIA) 76.7 66.8	TW/TB 1.36 1.15	TB PRESS DEFECT 62.85142-0	2
TIN = 7 PR, IN =		AGE 80LK 52481 127H 127H			AMETERS BETWE GE WALL REYNO 44157. AS HE-AR, MOLA ATE = 14.1 LB (2) = 112,		= 15.30 02.2 ANPS, E = 5 .156, T,SURR =	
233455 57789	2. 1 4. 1 9. 1 6. 4 4. 5 2. 8 8. 3	712999956407 122933449504-745056 12293449566777761	TW 11.3344261339174116	EVITOR STATE OF STATE	#L/Q AS -014669777-00149777-00095-004595-0095-0095-0095-0095-0095-0	LES-60075161520121 LS-600295161520121 LS-600295161529793 LS-600295161529793 LS-600295161529793	26 A 5 A 5 A 5 A 5 A 5 A 5 A 5 A 5 A 5 A	2+ 00161-0011-0011-001-001-001-001-001-001-
				2T X/D 1 5 2 90.2	STATIC PRESS. (PSIA) 92.7 88.1	1.12 1.28	TB PRESS (F) DEFECT 72.8588E-0 480.4 -236E+0	2

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AVERAGE BULK REINOLDS AVERAGE WALL REYNOLDS AVERAGE FRICTION PACTOR 26198.

TIN : PR,1		30N 128 7 100T = 6 9, 32/RES	H DATE 03, 586.6 P. MA 1 = .355E	/01/76, G; SS ?LO# R; -03, MACH	AS HE-AR, HOL ATE = 14.1 LE (2) = .113,	LECULAR WT. 3/HR I = MACH (16)	, = 15.30 121.2 AMPS, E = 7 = .171, T,SURR =	.200 VOLIS
T 234567 83011234567	12111146599004644 1231456753108	T (9865) 9877 1 1739 25 17 1739 25 17 17 17 17 17 17 17 17 17 17 17 17 17	T B 93449154411.75652826589999999999999999999999999999999	BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- BYNORTO- 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			PT 1 2	x/D 90.4	STATIC PRESS (PSIA) 92-7 87.0	TW/TB 1.18 1.35	TB PRESS (F) DEFECT 74.4588E-0 650.4 .290E+0	2

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AVERAGE PARAMETERS BETWEEN PRESSURE TAPS
AVERAGE WALL REYNOLDS AVERAGE WALL REYNOLDS AVERAGE FRICTION PACTOR
48657. 36411. .JJ516

TIN = PR,IN	76.3 P	201 1301 1007 = 4 GR/RESQ	DATE 01 53.5 F. 81	3/01/76, GASS FLOW RACE E-03, MACE	AS HE-AR, MOLE ATE = 24.3 LB, (2) = .186, 8	ECULAR AT. /HR, I = 1: HACH(16) =	= 15.30 26.0 AMPS, E = 7 .272, I,SURR =	.440 VOLIS
P 23455789011234567	7 12145483992422 7 1214642086431108 12344567399	9788462193779858 WP69224149377237692576057765772376677766777237	### ##################################	BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439. BY4523439.	HL/QGAS -0740 -010300 -01190 -01201314 -0021314 -0021314 -0021314	195314384454986920 L52875748667410161 L5883966730866554467 BUS119876665554467	2 T17 SARR55-75 G715099-6-01 G715099-6-01 G715099-6-01 G715099-6-01 G715099-6-01 G715099-6-01 G715099-6-01 G715099-6-01 G715099-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G71509-6-01 G7150	3+
			P *		STATIC PRESS. (PSIA) 96.3 84.1	TW/TB 1.15 1.34	T8 PRESS (P) DEFECT 71.9516E-0 426.8 .222E+0	2
TIN = PR,IN	76.8 g	RUN 131 TOUT = 6 , GR/RESQ	f DATE 0. 23.6 F. 3.	3/01/76, G ASS FLOW R E-03, MACH	AS HE-AR, MOL ATE = 24.2 LB, (2) = .186, 1	ECULAR WT. /HR, I = 1 HACH(16) =	= 15,30 51.1 AMPS, E = 9 : .305, T,SURR =).100 VOLTS
T 23456789011234567	1.1 1.1 1.1 1.1 1.1 1.1 1.1 1.1 1.1 1.1	8128766433624421 ************************************	TW/TB 1.25099 1.7767 1.776838 1.77228 1.7670	R 5555454 4456 R D	.026 .028 .031	109992706009 128393617520609 108219877655555	T225972671.5157877.78178787878787878787878787878787878	2 ·
12 13 15 16 17	16599004644 45673108	875.3 917.6 950.2 988.4 1021.4 1029.2	1.640 1.601 1.556 1.519 1.482 1.421	39149. 37603. 36246. 334901. 32649. 31940.	033 0338 0045 0045 0070	1.69 48.46 47.63 47.63 47.63 47.63	142367.7 142450.5 142466.5 1422633.6 13883.6	002794 002795 002795 002795 002725

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TIN = 78.1 F. TOUT = 174.6 F. TASS FLOW RATE = 11.6 LB HB. T. = 4.0026 F. TASS FLOW RATE = 11.6 LB HB. T. SUBR = 4.925 VOLTS FR.IN = .667, GRARESQ = .112E-04, EACH(2) = .162, NACH(16) = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .162, NACH(16) = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .162, NACH(16) = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .162, NACH(16) = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .162, NACH(16) = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .162, NACH(16) = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR = 4.925 VOLTS FLOW RATE = .188, T. SUBR =
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AVERAGE BULK REYNOLDS AVERAGE WALL REYNOLDS AVERAGE FRICTION PACTOR 26749.

TIN = PR,IX	77.7 2	30N 135H TOUT # 47 Ga/RESQ	1. 7 PATE 9	3/10/76, GA ASS FLOW RA E-04, MACH(S 42, 50L TE = 11.6 LB 2) = .163,		# 4.0026 71.2 AMPS, E = 10. .235, T,SUBB =	170 VOLTS
TC 23456789011234557	12111145439993422	3155682496072455 W10449990079683381C T199372725811470258	19725641863197224 234555554444373322 111111111111111111111111111111111	S BY09141. BY0984122000 BY09874072000 BY09874072000 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740 BY098740	HL/QGAS -05617211122335577983	H2645-97600-14275-49 LSB-1-2-6-5-1040-14275-49 BUS77-1-2-6-5-5-5-5-5-5-5-5-6 N11-6-5-5-5-5-5-5-5-6 N11-6-5-5-5-5-5-5-6	GAHARANA SANA SANA SANA SANA SANA SANA SANA	2 119933346024557 b 119933346024557 b 11993334602460246000000000000000000000000000
			. 2	7T X/D 1 7.5 2 9C.3	STATIC PRESS. (PSIA) 103.1 91.6	TW/TB 1.16 1.32	TB PRESS 18) DEFECT 74.7596E-02 442.3 .253E+01	

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AVERAGE BULK REYNOLDS AVERAGE HALL RETHOLDS AVERAGE FRICTION FACTOR 18139.

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15	47.9	212.1	î.366 Pt 1 2	90.0	PRESS. (PSIA 92.1 84.4	154.14 166.39 304.14 TW/T3 1.05	74927.5 24527.5 23179.2 T3 PRESCT 051.7 -45CE+	
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TIN = PR·IN	75.9 F.	RUN 150 TOUT = 1 GR/RES	40 STAG .PG)2/76, GA S FLOW RA -03, MACH(S AIR , MO TE = 35.4 L 2) = .224.	LECULAR WT. B/MR, I = MACH(Ic) =	29.97 c9.1 AMPS, E = .293, T.SURR =	5.720 VOLTS
TC 23456789C1224567	12-114-54-67-882-310 0	\$230044281509658 \$410550000000000000000000000000000000000	B 0347573443395373 1 59592332109765373 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	X L4077489E7759G68G11 ULQ927489E7759G68G11 ULQ94181619E7759G68G11 97978816420366421797777777777777	4	TO 74244225559455 LG 71446270 MCG 965340 K 1000 MCG 965340 K 1000 MCG 965340 K 1000 MCG 965340 MCG 94 MCG 97 MCG 9	27	9 - 9 - 9 - 9 - 9 - 9 - 9 - 9 - 9 - 9 -
			P T 2	X/D 90.1	PRESS. (PSIA 92.1 0.56	TW/T3	(F) 067867 71.54515-	01

AVERAGE BULK REYNOLDS AVERAGE WALL REYNOLDS AVERAGE PRICTION FACTOR 63447.

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RUN 1514, DATE 04/02/75, GAS AIR , MCLECULAR AT. = 29.97
TIN = 77.2 F. TOUT = 404.9 F. MASS FLUM FATE = 35.3 L3/HH, 1 = 122.7 AMPS, F = 7.250 VCLTS
PR.IN = .720, GR/RESO = .5896=03, MACH(2) = .224, MACH(16) = .324, T.SLOP = .32.0 F
                                                                                                                                                                                                                            XL646373420
L0646373420
U03610331420
U03610311420
C07769411315
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3TU/978-6
31761-5
3176135-6
                                                                                                                                                                 TW/TS
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 TC
                                         x/0
                                       12111454 8899 38722
1218 94208 648108
1284 756789
                                                                                                                                                                                                                                                                                        PRESS. (PSIA)
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--4516-G2
-1946+01
                                                                     AVERAGE BULK REYNOLDS AVERAGE WALL REYNOLDS AVERAGE FRICTION FACTOR 84755.
RUN 1524, DATE 04/02/76, GAS AIR , MCLECULAR WT. = 28.97
TIN = 77.7 F, TOUT = 527.6 F, MASS FLOW RATE = 35.2 LB/HR, I = 143.2 AMPS,
PR,IN = .719, GR/RESQ = .806E=03, MACH(2) = .223, MACH(16) = .354, T,S
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91122733.4
91122733.4
91122733.4
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.234E+01
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76.7
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                                                                    AVERAGE BULK REYNOLDS AVERAGE WALL REYNOLDS AVERAGE FRICTION FACTOR
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TIN = PR·IN	77.7 F.	RUN 154H TOUT = 17 GR/RES2	1.2 F, MA 239ê	/02/76, GA SS FLJW RA -03, MACH(S AIR , MG TE = 29.3 L 2) = .17G.	LECULAR WT. B/HR, I = MACH(16) =	23.97 59.5 AMPS, E = .188, T.SURP	3.26C VOLTS
T 2345 07 85 01 12 14 14 14 14 14 14 14 14 14 14 14 14 14	12-11-14-5-47-7-87-02-9-9-7-12-9-9-7-12-9-9-9-9-9-9-9-9-9-9-9-9-9-9-9-9-9-9-	167.166.197.380.6831 167.166.197.380.6831 167.166.197.380.6831	T 3 3 3 3 5 5 5 6 7 7 7 7 8 9 9 7 7 4 2 9 9 9 7 7 7 2 9 9 7 7 7 2 9 9 7 7 7 2 9 9 7 7 7 2 9 9 7 7 7 2 9 9 7 7 7 2 9 9 7 7 7 2 9 9 7 7 7 7	S	HL / 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	T 2014 20 -4:4 42 20 20 -49 L174 20 577 54 26719 5 L55-171 20 577 57 57 57 57 57 57 57 57 57 57 57 57	7 136775675629625775 F 3 6 7 5 6 7 6 6 7 7 7 5 F 3 6 7 5 6 7 6 7 6 7 6 7 6 7 6 7 6 7 6 7 6	7 #95###################################
			PT 1 2	x/0 90:0	STATIC PRESS.(PSIA: 99.9 95.2	1.05 1.15	TB PPES (F) DEFE 75.0472 163.8 -115	Ç T F - 02 F +01

E.A

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RUN 1554, DATE 04/02/75, GAS AIR , MOLECULAR WT. = 23.37
TIN = 76.6 F, TCUT = 238.5 F, MASS FLOW PATE = 29.1 L3/48, I = 90.6 AMPS, E = 5.220 VOLTS
PR.IN = .719, GR/RESQ = .5446-03, MACH(2) = .170, MACH(16) = .212, T.SUPR = 33.0 F
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(F)
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AVERAGE BULK REYNCLOS AVERAGE WALL PEYNOLOS LVERAGE FRICTION FACTOR 72340. S4080.

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RUN 1564. DATE 04/02/76, GAS AIR , MOLECULAR WT. = 28.97
TIN = 79.0 F, TOUT = 423.3 F, MASS FLOW RATE = 29.0 LB/HR, I = 112.4 AMPS, E = 6.665 VOLTS
PR.IN = .719, GR/RESQ = .842E+03, MACH(2) = .17G, MACH(1c) = .231, T.SURR = 35.5 F
                                                                                        VL873427413894731

VL873427413894731

L0772205335733471622

LN722005355733471622

GY3377777775650665555
                                                                                                                                                   T487.461980
L598387.2814980
U5380000178440
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7704353-17753177
                                     TW (F) 27 30 3 3 6 17 3
                                                                                                                     HL/JGAS
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2455464555544441
2455464555544441
               1241145488993422
2345678961234567
                                     443555666777775
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0=FECT
-.472F-C2
-146E+01
                                                                                                                PRESS. (PSIA)
99.7
92.1
                                                                                                                                                   TW/TB
                                                                                                                                                                               T9
(F)
77.3
348.3
                                                                                PT
                                                                                                 X/D
                           AVERAGE BULK REYNOLDS AVERAGE WALL REYNOLDS AVERAGE FRICTION FACTOR 69332.
 RUN 1574, DATE 04/02/75, GAS AIR , MCLECULAR WT. = 26.97.
TIN = 79.5 F, TOUT = 555.5 F, MASS FLOW RATE = 28.9 LB/MR, I = 132.2 AMPS, E = 7.96G VOLTS
PR.IN = .719, GR/RESQ = .116E-02, MACH(2) = .170. MACH(16) = .250, T,SUPR = 88.7 F
                                                                                                                                                                                        3GAS
3TU/HRFT2
37116.6
2375A.3
                                                                                        XL4721304697896083

KL4721304697896083

L027605374131533886

UN361399666187896488

UN36139966618780365313

849077777555655555555
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                 X/0
                                     245258549163
WE 3199649243833
T14407945492703
2445 567773299
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AVERAGE BULK REYNOLDS AVERAGE WALL REYNOLDS AVERAGE RICTION FACTOR 66150.

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			P T 1 2	×/0	STATIC PRESS. (PSIA) 74.5 71.2	TW/T8	Ta Pegss (F) DEFECT 71.5 -5135-0	2

TIN . PR.IN	74.5 F.	RUN 160H	DATE 04	1/08/75, GA 155 = LOT PA 1-03, MACH	S AIR , MOL Te = 20.1 Ld 2) = .157.	ECULAR #T. I/HR. I = MACH(I6) =	79.23.97 79.23.98, E.	4.495 VQLTS
TC 234567890	X / D 12.11.11.12.48.4.4.55.14.12.32.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4	631289591 141982283444 1222833444	T # 4 # 4 # 6 # 6 # 6 # 6 # 6 # 6 # 6 # 6	X L L S S S S S S S S S S S S S S S S S	HL/2GAS	T 1.162 6 6 5 5 5 9 6 8 5 5 5 9 6 8 5 5 5 9 6 8 5 5 5 9 6 8 5 5 5 9 6 8 5 5 5 9 6 8 5 5 5 9 6 8 5 5 5 9 6 8 5 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 8 5 9 6 9 6 9 6 9 6 9 6 9 6 9 6 9 6 9 6 9	GG/HR05 GG/HR05 GG/HR05 GG/HR05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05 GG/HC05	G+ .C010#3 .G01011 .C01177 .C01189 .C01194 .C01194
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			ρ.	T ×/0	STATIC	TW/T3	T3 PP=55	•
				2 50.1	PRESS. (PSIA) 74.5 70.2	1.11	(2) DEFECT 72.7 - 513E- 248.3 - 16-E-	·02

AVERAGE BULK REYNOLOS AVERAGE WALL REYNOLOS AVERAGE FRICTION FACTOR 49783.

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RUN 1514, DATE 04/08/76, GAS AIR , MCLECULAR AT. = 23.97
TIN = 75.4 F, TOUT = 445.3 F, MASS FLJW RATE = 20.0 LB/HR, I = 97.6 AMPS, E = 5.725 VOLTS
PR.IN = .720, GR/RESQ = .753E=03, MACH(2) = .156, MACH(16) = .214, T.SURR = 30.3 F
                                                                                                                                T6323C0420444
                                                                                                                                                                3UL 4 OS
75890 •
75850 •
75755 •
754645
TC
             X/0
                                10044140374029050
WE3971039147553337
TC095161592503337
1234475566677775
                                                        TW/TR
                                                                                                       HL/3G45
                                                       11-18342964208930
245-1834296420698
245-55-55-55-4448
                                                                                                           3
             1246 04203 043108
                                                                               5500854182880
4870963702977
4870963702977
55574744444443333
590111111117
                                                                                                 PRESS. (PSIA)
74.7
69.5
                                                                                                                                                                         05FECT
--514E-02
-203E+01
                                                                     PT
                                                                                    x/0
                                                                                                                                TW/TB
                       RUN 1624, DATE C4/06/76, GAS AIR , MOLECULAR AT. = 26.97
TIN = 76.8 F, TGUT = 536.5 F, MASS FLOW RATE = 20.0 L3/HR, I = 114.8 MMPS, E = 6.89C VOLTS
PR.IN = .719, GR/RES3 = .103E-32, MACH(Z) = .157, MACH(L6) = .234, T.SUR9 = 34.7 F
                                                                                                                               T00000004 L

KE - 04 E 21-10

LSB - 155-1-1-10

RUSJ551511-10

RUSJ5511-10

RUSJ5511-10

RUSJ5511-10
                                                                                                                                                                TC
              X/0
                             TW/TB
                                                                                                      HL/QGAS
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                                                       1.298
                                                       1234+557699
6901234567
                                                                                                                                  16.731.214.101
16.731.75565571
16.775565571
                                                                                                          .069
.073
.081
.128
                                                                                                 STATIC
PRESS.(PSIA)
74.6
63.3
                                                                                                                                                                         00555
DEFECT
--514E-02
-244E+01
                                                                     PT
                                                                                    X/D
                                                                                                                                                       TB
(F)
75.2
553.9
                                                                                                                               TW/TE
                                                                                                                                1.24
                                                                                    90:4
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AVERAGE PARAMETERS RETWEEN PRESSURE TAPS
AVERAGE SALL REYNOLDS AVERAGE FRICTION FACTOR
45015. CO550

TIN PR.IN	76.8 F. • .719.	RUN 163H TCUT = 34 GRIRESO	0 0 ATE 047	09/75, GS S FLGW RA 03, MACH	AS AIR . MCL ATE = 11.3 L3 (2) = .11c.	ECULAR "T. 3/HP. I = MACH(16) :	23.97 64.4 AMPS, E = 145. TasukR =	3.635 VOLTS
T 234567 8901234567	x / D 12.11145.4 57.9 82.23.11 12.4 80.4 20.7 9 82.23.11 12.34.4 50.7 9 9 9 9	0829600085551 1-2052555551 1-45255555555555555555555555555555555555	Singly Copoly and assets of the state of the	S	HL/ 1244904014647748	13181670770000179 K L 16709477000 4 1179 K L 167094770 4 1179 L 1740 C 0 0 0 4 1179 1174 4 1179 L 1740 C 0 0 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	7 17 2771445105774 FO 17 2071445105774 FO 18 18 18 18 18 18 18 18 18 18 18 18 18	37.24 mp 0-47.7 manup no mb449.4-42.22.11-11-12.20.20.20.20.20.20.20.20.20.20.20.20.20
			PT 1	3/0 7.5 90.1	STATIC PRESS.(PSIA) 59.2 57.1	TW/TB 1.12 1.23	TB	02

0

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TIN = 77.2 F, TGUT = 473.1 F, MASS FLIM RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

TC X/D THIS REMARKS FLIM RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

TC X/D THIS REMARKS FLIM RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

TC X/D THIS REMARKS FLIM RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

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TO X/D THIS REMARKS FLIM RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

TO X/D THIS RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

REMARKS FLIM RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

TO X/D THIS RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

REMARKS FLIM RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

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REMARKS FLIM RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

REMARKS FLIM RATE = 11.9 L3/MR. [ ] 79.6 AMPS, E = 4.565 VGLTS

REMARKS FLIM RATE = 11.9 L3/MR. [ ] 79.6
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AVERAGE BULK PEYHOLDS AVERAGE WALL REYNOLDS AVERAGE FRICTION FACTOR

The second second second second

TIN = PR.IN	75.4 F		177.1 F, MA:	S FLOW R	TE = 11.3 L	7/HR, [= MACH(16)	39.8 14755. E =	2.310 VGLTS
TC	¥/0	Ţ₩ (F)	TW/TS	BULK RETNOLOS	HL/QGAS	BULK NUSSELT	GGAS BTU/HRFT2	0+
2 3 4 5	1.2	99.9 125.0 140.6 154.6	1.347 1.094 1.120	33124. 33070.	.109 .273 .091 .051	247.28 105.44	9711.1 7597.3 8473.1	.000460 .000407 .000475 .000493
67.69	15.4	166.5 180.1 190.1 193.4	1.141 1.154 1.151 1.161 1.159	32922. 32722. 32313. 31927. 31572.	.037 .035	93.70 75.53 71.49 59.40	9210.3 9353.6 9375.9 9276.9 9371.3	.000501 .000502 .000502
10 11 12	32.3 40.7 48.7 56.2	207.5 216.4 225.8 233.0	1.156 1.154 1.154 1.149	31204 31852 30177	.037 .039 .041 .044 .045	57.40 66.33 64.72 64.61	4 n n 6 n 6 n 6 n 6 n 6 n 6 n 6 n 6 n 6	0000499 0000499
101234567	554.7.029 573.19.9	242.5 252.9 194.3	1.148 1.145 1.133 1.027	29863 29545 29221 29972	049 056 103 174	53.35 52.59 54.07 317.76	9295.5 925.5 925.6 927.4 9274.1	000444 000444 000474 000443
• 1	71.7	47713	PT	x/0	STATIC	TW/T8	73 PP=55	
			1 2	90.0	PRESS.(PSIA) 59.0 57.5	1.04	(F) DEFECT 74.4532E- 169.4 -136E+	02 01

AVERAGE BULK REYNOLDS AVERAGE WALL PRYNOLDS AVERAGE FRICTION FACTOR 31175.

| 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000

APPENDIX E.
Thermocouple Conduction Error
D. M. McEligot, D.C. Tribolet and B. Bingham
Aerospace and Mechanical Engineering
University of Arizona

A thermocouple attached to the outside surface of a heated tube acts as a fin or extended surface which lowers the temperature at the point of attachment. Since this point also serves as the thermocouple junction, it measures a wall temperature lower than the value which would occur without its presence. The difference is known as "thermocouple conduction error." Consequently, in an experiment such as the present study, the deduced Nusselt number is systematically increased unless corrected for this effect.

Analyses

Based on extended surface analyses, the normalized thermocouple conduction error θ has been shown by Schneider [48] to be approximately

$$\theta = \frac{t_w - t_{TC}}{t_w - t_{\infty}} = \left[1 + \frac{2\pi k_{tube} \delta_{tube}}{h_{TC} A_s} \lambda_r \cdot \frac{K_1(\lambda_r)}{K_o(\lambda_r)}\right]^{-1}$$
(E1)

where t_w is the temperature of the undisturbed tube, $h_{TC}A_s$ is the thermocouple conductance and r_o is the effective radius of the thermocouple attachment. K_o and K_1 are modified Bessel functions of the second kind of order zero and one, respectively [49,50]. The quantity λ is defined as

$$\lambda = \frac{h_0 + h_f}{k_{\text{tube}} \delta_{\text{tube}}}$$

and the thermocouple conductance is defined by the equation

 $q_{TC} = h_{TC}A_s(t_{TC}-t_{\infty})$. Thus, in this approximation θ is a function of the non-dimensional parameters λr_o and $M = k_{tube} \, \delta_{tube} \, / \, (h_{TC}A_s) \, .$

Using approximations to the Bessel functions, valid at small values of the argument, one may reduce equation (El) further so that it takes the form

$$\theta \approx - \ln(\lambda r_{o})/2\pi M \tag{E2}$$

when $2\pi M$ >>1. This form is useful for estimates of the maginitude of θ when desiring to determine whether it is significant in a given case. It is presented as Figure E1.

In calibration for thermocouple conduction error data are normally obtained without flow so a probe can be used to measure the tube wall temperature in the vicinity of the thermocouple. In this case, $h_1 = 0$. Examining Figure E1, one can see that the effect of flow (i.e., non zero value of h_1) is to increase λr_0 and reduce θ for the same thermocouple attachment and environment.

Hess [29] extended and improved Schneider's analysis for application to electrically heated tubes with internal flow such as the present experiment. His representation takes the form

$$\theta = \frac{\frac{(1-h_o/h_{TC})}{h_{TC}} + \frac{2k_w\delta}{h_{TC}r_o^2} \frac{\lambda r_o K_1(\lambda r_o)}{K_o(\lambda r_o)}}$$
(E3)

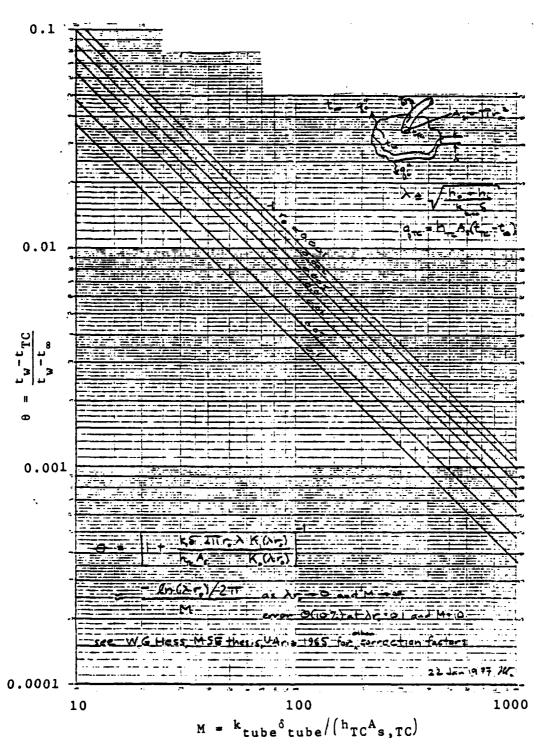


Fig. E1. Approximation to thermocouple conduction error for large values of parameter $M = k_{tube}^{\delta} t_{ube} / (h_{TC}^{A}s, TC)$.

Evaluation of thermocouple conductance, $h_{\text{TC}}A_{\text{S}}$

For fine wire thermocouples in an environment at atmospheric pressure, free convection dominates as the mechanism for heat loss from the thermocouple compared to radiation. As an approximation, one may consider the total
heat transfer coefficient and properties to be constant for
the thermocouple wire and derive

$$q_{TC} = \sqrt{(h_r + h_{NC})^{Pk}TC^{ACS}} (t_{TC} - t_{\infty}) tanh ml$$
 (E4)

as by Schneider [48]. For long wires, i.e., ml = $\sqrt{l \text{ hP/kA} > 5}$, tanh ml approaches unity; then h_{TC}A_S becomes $\sqrt{(h_r + h_{NC})Pk_{TC}A_{CS}}$.

The wire can be considered a small body in large surroundings so

$$h_r \approx \varepsilon \sigma \left[T_{TC}^4 - T_{\infty}^4 \right] / \left(T_{TC} - T_{\infty} \right) \tag{E5}$$

The heat transfer coefficient for natural convection can be determined from a correlation of the form $Nu_f = fn(Gr_fPr)$. The Grashof number is typically small for wires of the size of our thermocouples. For the range 10^{-3} <GrPr< 10^{-1} the curve recommended by Kreith [51, Fig.7-3] can be represented as

$$Nu_f = \frac{h_{NC}d}{K_f} = 0.315 + 0.8 [Gr_f Pr_f]^{0.18}$$
 (E6)

In an unpublished note, Hess, Deardorff and McEligot [52, included herein as Appendix F] examined available calibration data for radiating thermocouples attached in the parallel junction form of Moen [28]. From comparisons be-

tween predictions and measurements, they concluded that the effective radius of the thermocouple attachment, r_o , was approximately equal to the actual radius of the thermocouple wire. Consequently, $A_s = \pi r_o^2 \approx A_{CS} = \pi d^2/4$. The calibration data of Campbell [53] for an atmospheric environment are also in approximate agreement with the choice of d/2 as r_o .

Application to present experiment

The heat transfer coefficient from the outside of the tube, $h_{\rm o}$, may be deduced from the heat loss calibration equation (B5), to be

$$h_o = [C_1 + C_2(t_w - t_\infty) + C_3(t_w - t_\infty)^2]/\pi D$$
 (E7)

For h_i either a correlation such as equation (19) or tabular data from the initial data reduction can be employed. In this experiment h_i is typically of the order of 200 Btu/hrft^{2°}F or more.

As an example of the magnitude of thermocouple conduction error to be expected, Figure E2 has been plotted for thermocouple 10. The value of h_i was taken as 200 Btu/hrft^{2°}F and the environmental temperature was assumed to be about 70° F for this presentation. The reduction in θ with flow is clear and it is also seen that in the heat loss runs (no flow) θ decreases slightly as the wall temperature increases.

For the tabular results of Appendix D the thermocouple conduction error was calculated from equations (E3) through (E7) and correlations (19) and (B5). Material and fluid

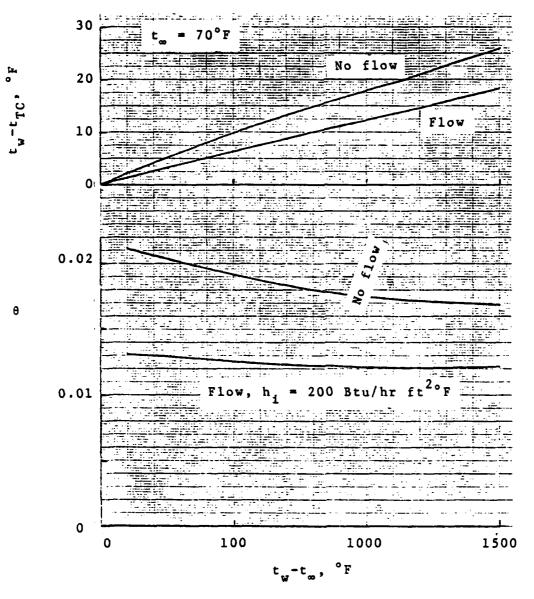


Fig. E2. Predicted thermocouple conduction error for thermocouple 10.

properties used in evaluating the thermocouple conductance were based on the temperature at the junction and its resulting film temperature, $t_f = (t_{TC} + t_{\infty})/2$, as appropriate. While a numerical solution could be applied to improve the analysis predicting the thermocouple conductance, such sophistication does not appear warranted due to the uncertain knowledge of several quantities and the small magnitude of θ .

APPENDIX F.

Radiating Thermocouple Conduction Error

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In space environments and space simulation chambers, temperatures are often measured with thermocouples attached to exposed surfaces. The primary means of energy exchange then are conduction through the solid material and thermal radiation. In our Laboratory, we 'so often use a vacuum environment to minimize and/or localize the heat loss from thin-walled tubes in which we perform internal convective heat transfer measurements [38]. In these situations the thermocouple attachment usually acts as a radiating fin which reduces the local surface temperature near the point of measurement. This systematic effect may be called the radiating thermocouple conduction error.

Schneider [48] presents an analysis to predict the thermocouple conduction error in a convective environment by idealizing the thermocouple as a cylinder mounted perpendicular to the surface at a single point.

- 1. Now with Pratt and Whitney Aircraft Company, West Palm Beach, Florida.
- 2. Now with Gulf General Atomics, La Jolla, California.

Including energy generation in the wall by electrical resistive heating and energy transfer from the surface opposite the idealized thermocouple, one may extend Schneider's result to

$$\frac{T_{TC} - T_{w,u}}{T_{w,u} - T_{\infty}} = \frac{(h_o - h_{TC})r K_o(\lambda r)}{(h_i + h_{TC})r K_o(\lambda r) + 2\lambda k_w \delta K_1(\lambda r)}$$
(F1)

where the heat transfer coefficients may represent convective or radiative processes as appropriate. In the
case of infinite radiating thermocouple leads, the effective heat transfer coefficient over the contact area of
the thermocouple may be shown to be

$$h_{TC} = \frac{k_{TC} \left[\frac{2\beta}{5} \left(T_{TC}^{5} - ST_{TC} T_{\infty}^{4} + 4T_{\infty}^{5} \right) \right]^{\frac{1}{2}}}{T_{TC} - T_{\infty}}$$
(f2)

if its emissivity and thermal conductivity are constant. Thus, provided that the material properties are known, prediction of the radiating thermocouple conduction error reduces to the problem of determining the effective thermocouple radius, r.

For many applications the parallel type thermocouple junction, shown in the insert of Figure F1, is more accurate than the more common cross type junction because the location of the measuring plane is effectively on the tube surface rather than being spread perpendicular to it [28].

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Rather than satisfying the idealization of a single cylindrical interface between the thermocouple and the surface, the attachment region for the parallel junction consists of two roughly elliptical areas slightly separated from each other. Accordingly, the objectives of the present work were taken to be (1) to determine r for a parallel junction configuration and (2) to investigate the reproducibility of the conduction error when such thermocouples are produced by using normal laboratory standards for equipment construction.

Measurements were conducted on three circular test sections of 0.010 inch thick Inconel 600, two feet long. Premium grade bare Chromel and Alumel thermocouple wires of 0.005 inch diameter were spot welded to the test section by the electrical discharge technique. Circumferential distance between the two wires was approximately 1/8 inch and the attached area of each covered approximately one to two wire diameters. Tests included about fourteen such thermocouples with all wires taken from the same spools.

These resistively heated test sections were mounted in glass vacuum chambers. With no intermal flow, h_i equals zero and h_i can be determined from the tube emissivity which one also deduces from the tests. "Undisturbed"

tube wall temperatures, T_{w,u}, were determined with a traveling internal thermocouple probe, also of premium grade Chromel-Alumel, which measured the wall temperature profile axially betwenn the thermocouples. Calculations show the maximum temperature drop through the wall to be less than 0.01°F so the thin wall idealization is valid. Readings were accepted without correction for deviation from standard N.B.S. emf tables since Hoskins Manufacturing Company certified the deviation as less than 1°F.

Results are demonstrated on Figure F1. The dashed curves are predictions based on equations (F1) and (F2) in conjunction with manufacturers' information for emissivities and thermal conductivities of the thermocouple wires and the tube. The solid curve represents predictions based on the measured emissibity of the Inconel tube used by Hess and on an effective thermoucouple radius equal to the actual wire diameter; otherwise the bases are the same.

Hess' data points are averages of the thermocouple readings for the central protion of the tube and they show the effective radius to be approximately equal to the wire diameter or slightly less. The measurements of Swearingen and of Reynolds and Deardorff are from test sections with different thermal histories, hence

emissivities, but of the same materials and dimensions. Their calibrations suggest that r is about one-half the wire diameter. Different welding jigs were used for each and, consequently, the region of attachment varied from test section to test section but would be approximately uniform for different thermocouples on the same test section. Accordingly, one would expect the level of the thermocouple conduction error to vary from test section to test section as it does in Figure F1.

We conclude that the effective radius of the thermocouple attachment is approximately one-half to one wire diameter when constructed in the manner described. One may use this observation with manufacturers' information and equations (F1) and (F2) to determine whether the systematic error will be significant in his specific application. (For the results shown, in an internal convective heating experiment with $T_w \approx 1000^{\circ} F$ and $T_b \approx 900^{\circ} F$, the resulting error in Nusselt number would be 5 to 10 per cent.) If such predictions indicate that the errors would be important, we recommend individual calibration since the values of a number of the pertinent input variables are not readily available.

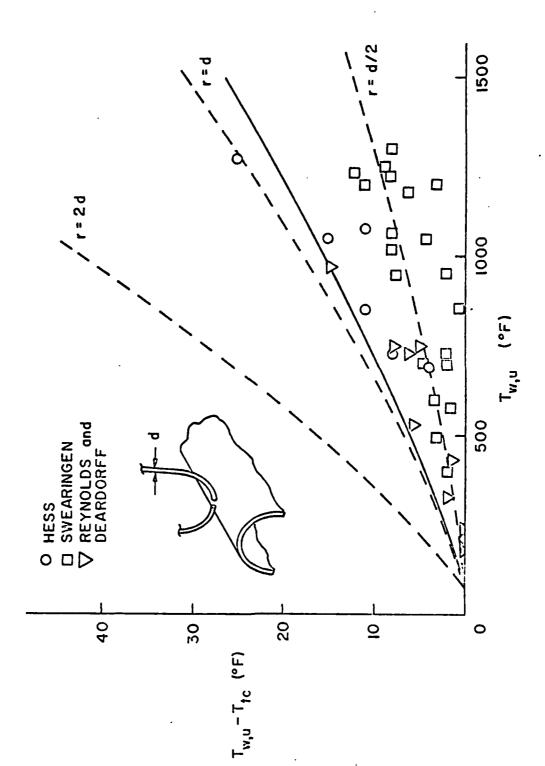


Figure P1. RADIATING THERMOCOUPLE CONDUCTION ERROR FOR PARALLEL TYPE JUNCTION

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h	Heat transfer coefficient; h, inner surface: (thermocouple) surface.
k	thermal conductivity
K _o ,K ₁	Bessel functions
r	effective thermocouple attachment radius
^T TC	temperature measured by thermocouple
Tw,u	"undisturbed" wall temperature
β	thermocouple heat transfer constant, $2\sigma\epsilon/(k_{TC}r)$
δ	wall thickness
ε	emissivity
λ	wall heat transfer constant, $[h_0 + h_1)/(k_w r)$
σ	Stefan-Boltzman constant

ACKNOWLEDGEMENT:

The work in this appendix was originally supported by the Engineering Experiment Station of the University of Arizona and by the Army Research Office - Durham.

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